

OPERATING AN AUTOMATIC SEWING MACHINE

1. Turn Automatic Reversibility Dial (RD) to the mark "R" then the machine will begin to make the right side. (Caution: stitching until the top of the desired hemstitch is reached (STEP 2).)
2. Turn automatic Reversibility Dial to the mark "S" and return machine slowly. Allow 2 or 3 stitches, the upper bar lock will be completed (STEP 3).
3. Turn automatic Reversibility Dial to the mark "L" so that the machine makes left side (STEP 4).
4. Turn the dial to the mark "S" and make the lower bar lock by sewing 2 or 3 stitches (STEP 5).
5. When the bar lock is finished, stop the machine by pressing hand wheel with right hand.
6. Remove the completed hemstitch from the machine and cut the hole with sharp ripper provided in the accessory box.



Fig. 24

- Note: 1. When adjusting automatic Reversibility Dial (RD), always be sure to rotate dial fully from the material for turning hand wheel toward you. This will enable you to obtain good hemstitches and give smooth possible results throughout.
2. When making hemstitches in very thin material, it is advisable to place a sheet of newspaper or any other thin paper underneath the material. This will help your work from gathering.

AUTOMATIC ELASTIC STITCH

- This machine produces Elastic Stitch automatically which is most useful when sewing elastic materials such as hats, garters etc.
1. Turn Pressure Release (PR) to always stick "S" position in Pattern Change Window (PC).
 2. Turn Zip Dog Width Dial (ZD) to the desired width, between "12" to "18" position.
 3. Turn Stretch Length Dial (SL) to the desired length between "1.2" to "1.8" position.
 4. Turn Energy Feed Knob to "ON" position. Start sewing and you will obtain the Elastic Stitch automatically.

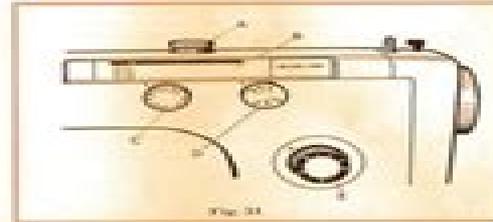


Fig. 25

AUTOMATIC BLINDSTITCHING



Fig. 26

By holding the material and adjusting your machine as outlined below, you can sew hems which are practically invisible. No other attachment or accessories are required.

1. Pressure and tension free and, if desired, attach press foot, in same way as for hand hemming and turn pressure inside out.
2. Fold your hem again with the RIGHT side of the material facing each other. Allow edge of hem to even. Blind to extend about 1/8" beyond edge of fold. Hold in place with your inserted upper hole (see Fig. 26).
3. Set Zip Dog Width Dial between "9" and "9" position.
4. Turn Pressure Release to "S" position, as opposed to the pattern change window.
5. Allow stretch length dial to "1" or "2". Set the smaller stretch if material is very elastic.
6. Slightly loosen upper thread tension to prevent strain or pull on seam.
7. Place material under pressure foot of machine so that straight stitching is done on extending portion of fold and blindstitch barely reaches edge of fold (to cut or tear details) so as to make blind hem as invisible as possible.

HOW TO USE ACCESSORIES

HOW TO SEW ON BUTTONS AND SNAPS

- Turn hand wheel toward you to get needle into highest position. Raise pressure bar and make regular pressure foot with the button sewing foot shown (Fig. 27).
1. Set pattern selector dial to "S" position.
 2. Slightly adjust width according to the size of button by turning zip dog width dial.
 3. Place button on garment under the pressure foot, so that hole in button line up with stitching hole in pressure foot.
 4. Machine sewing with presser foot hand wheel to hand (toward you) feeding you until you reach hole in the button face. Be certain that needle will not hit the solid portions. If necessary, reset zip dog width dial to be sure this needle passes through openings and holes in button. Then raise foot on wire attachment for solid button.
 5. Machine sewing with presser foot hand wheel to hand (toward you) feeding you until you reach hole in the button face. Be certain that needle will not hit the solid portions. If necessary, reset zip dog width dial to be sure this needle passes through openings and holes in button. Then raise foot on wire attachment for solid button. Then raise foot on wire attachment for solid button. Then raise foot on wire attachment for solid button.

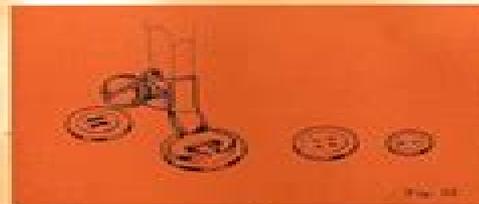


Fig. 27

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