

22563

23124

3 Hours / 70 Marks

Seat No.

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- Instructions* –
- (1) All Questions are *Compulsory*.
 - (2) Answer each next main Question on a new page.
 - (3) Illustrate your answers with neat sketches wherever necessary.
 - (4) Figures to the right indicate full marks.
 - (5) Assume suitable data, if necessary.
 - (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
 - (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.

Marks

1. Attempt any FIVE of the following: 10
- a) State any four needs of non-conventional machining processes.
 - b) Enlist different milling operations (Any four).
 - c) List various gear finishing method (Any four).
 - d) State two advantages of CNC machines over conventional machines.
 - e) Write meaning of following G and M-codes.
 - i) G 03
 - ii) M 08
 - f) State the meaning of subroutine and canned cycle in CNC part programming.
 - g) Define robotics. State two application of robot.

P.T.O.

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