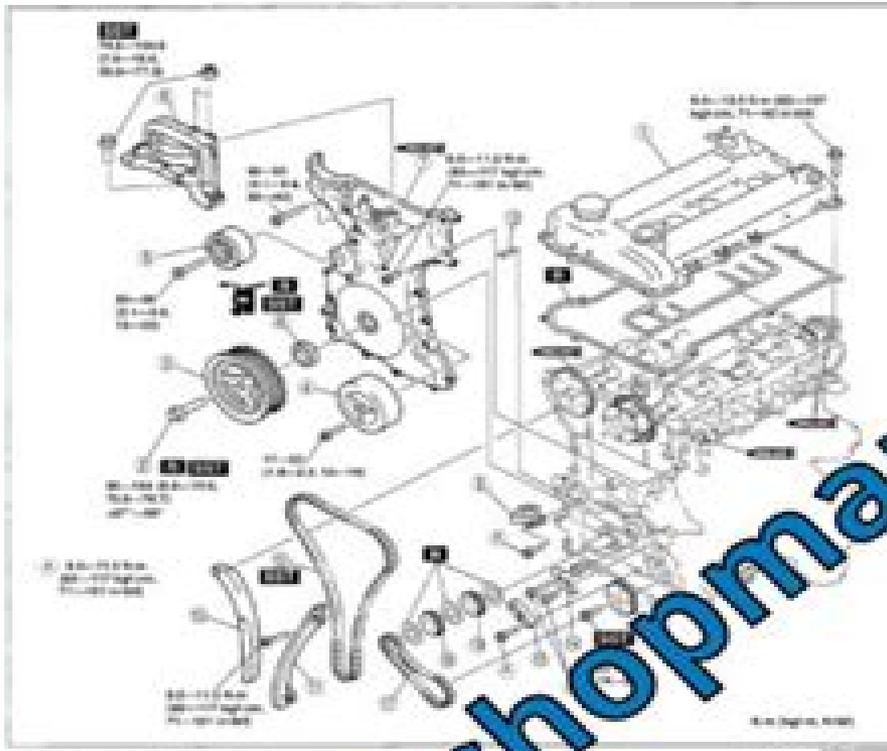


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26. Install the exhaust manifold gasket.

Caution

- Do not tighten the exhaust manifold gasket installation bolt at this stage. Verify the gasket fitting before performing the bolt tightening.

26. Install the **BBT** on the catalytic converter. Tighten the **BBT** on the catalytic converter using a wrench on the **BBT** nut, and tighten the gasket installation bolt. Verify that the **BBT** is seated on the catalytic converter and the gasket contacts the **BBT**.

27. Install the exhaust manifold gasket.

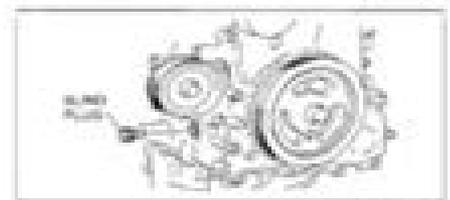
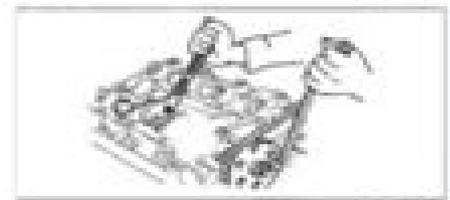
Tightening torque
 28–75 N·m (2.1–7.3 kgf·m, 21–65 ft·lb)

- Remove the **BBT** from the catalytic converter.
- Remove the **BBT** installed in the cylinder block cover blind plug hole.
- Rotate the crankshaft clockwise two turns and repeat the gasket fitting.
 - If it is not aligned, repeat the procedure.
- Apply the exhaust manifold and install the engine front cover upper blind plug.

Tightening torque
 2.0–11.5 N·m (0.2–1.17 kgf·m, 1.7–10.1 in·lb)

27. Install the cylinder block lower blind plug.

Tightening torque
 15–22 N·m (1.5–2.2 kgf·m, 14–19 ft·lb)



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