

```

PAGE 1 OF 3
*FORMAT: G1      SPM: 400      RDC SWP: 100
  2 TRP SWAP: NO  RECTRA: NO    RDC DISPLAY: LONG
  AUTO SWAP: YES  H-PALLET: H-RDC  H-PALLET: H-RDC
  3 RDC HOLD: NO  DR DETRA: 01    FEEDHOLD: YES

SELECT THE SCREEN FITCH TYPE:
  1) 2-DR FITCH
+ 2) 3-DR ROLLER FITCH

F-PAGE DTRD-RT DRDF-UT 4-UP 5-DN 6H-DCT OR SELECT NUM. 1

```

Figure 6-1 C

FORMAT 2 Parameter Settings

The following series of screens, shown in Figures 6-2A, 6-2B, and 6-2C, represent those displayed upon entering the SETP command. The parameters **FORMAT:**, **DEFAULT: G1**, **DEFAULT: G91 N-WORDS ORDERED:**, **TOOL TABLE:** and **CRC MODE:** should be set as shown. All other parameters should be set as they are from the factory.

```

PAGE 1 OF 3
FORMAT: 2      *RDC RATE: 2400    SPINDLE AFTER NO: NO
RDC: X,Y,Z     TRAVEL: 148 X/8 Z/8  POINT: ROUNDED
DEFAULT: 01
DEFAULT: 09
DEFAULT: 017   TOOL CHANGE CNF: 21
SPM FACTOR: 3  SPINDLE TYP: 18,888  ORIENTATION FACT: 18

DTRD DEFALT RDC RATE (THE RATE AFTER POWER-ON)
  01 010      02 1000      03 11000
  04 020      + 04 2400      05 15000
  06 030      07 4000      08 16000
  09 040      10 7000      11 17000

F-PAGE DTRD-RT DRDF-UT 4-UP 5-DN 6H-DCT OR SELECT NUM. 1

```

Figure 6-2 A

Fadal Cnc Programming Manual How

JE Gale



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