

<i><b>M Code</b></i>	<i><b>Turning</b></i>	<i><b>Milling</b></i>
M00	Compulsory program stop	Compulsory program stop
M01	Optional program stop	Optional program stop
M02	End of program (usually with reset no rewind)	End of program (usually with reset no rewind)
M03	Spindle rotation normal	Spindle rotation normal
M04	Spindle rotation reverse	Spindle rotation reverse
M05	Spindle stop	Spindle stop
M06	Tool change	Automatic tool change (ATC)
M07	High-pressure Coolant mist ON	High-pressure Coolant mist ON
M08	Coolant ON (coolant pump motor ON)	Coolant ON (coolant pump motor ON)
M09	Coolant OFF (coolant pump motor OFF)	Coolant OFF (coolant pump motor OFF)
M10	Chuck open	---
M11	Chuck close	---
M12	Tailstock quill IN	---
M13	Tailstock quill OUT	---
M19	Spindle orientation (optional)	Spindle orientation
M21	Tailstock forward	---
M22	Tailstock backward	---
M28	Return to origin	---
M29	Rigid tap	---
M30	Program end (always with reset and rewind)	Program end (always with reset and rewind)
M41	Low gear select	Low gear select
M42	High gear select	High gear select
M68	Hydraulic chuck close	---
M69	Hydraulic chuck open	---
M78	Tailstock advancing	---
M79	Tailstock reversing	---
M94	Cancel mirrorimage	Cancel mirrorimage
M95	Mirrorimage of X axis	Mirrorimage of X axis
M96	Mirrorimage of Y axis	Mirrorimage of Y axis
M98	Subprogram call	Sub program call
M99	Subprogram end	Subprogram end

# M Codes For Fanuc Ot Control

**Kenneth R. Timmerman**



## **M Codes For Fanuc Ot Control:**

Robotics, Mechatronics and Manufacturing Systems T. Takamori, K. Tsuchiya, 2012-12-02 One of the most important problems in the field of engineering and technology is the development of so called intelligent systems which can perform various intellectual tasks This book is dedicated to the current progress of research in this vast field and specifically explores the topics of robotics mechatronics and manufacturing systems

**Basics of CNC Programming** Pawan Negi, Mangey Ram, Om Prakash Yadav, 2022-09-01 Before the introduction of automatic machines and automation industrial manufacturing of machines and their parts for the key industries were made though manually operated machines Due to this manufacturers could not make complex profiles or shapes with high accuracy As a result the production rate tended to be slow production costs were very high rejection rates were high and manufacturers often could not complete tasks on time Industry was boosted by the introduction of the semi automatic manufacturing machine known as the NC machine which was introduced in the 1950 s at the Massachusetts Institute of Technology in the USA After these NC machine started to be used typical profiles and complex shapes could get produced more readily which in turn lead to an improved production rate with higher accuracy Thereafter in the 1970 s an even larger revolutionary change was introduced to manufacturing namely the use of the CNC machine Computer Numerical Control Since then CNC has become the dominant production method in most manufacturing industries including automotive aviation defence oil and gas medical electronics industry and the optical industry Basics of CNC Programming describes how to design CNC programs and what cutting parameters are required to make a good manufacturing program The authors explain about cutting parameters in CNC machines such as cutting feed depth of cut rpm cutting speed etc and they also explain the G codes and M codes which are common to CNC The skill set of CNC program writing is covered as well as how to cut material during different operations like straight turning step turning taper turning drilling chamfering radius profile profile turning etc In so doing the authors cover the level of CNC programming from basic to industrial format Drawings and CNC programs to practice on are also included for the reader

The BNL Blunder Kenneth R. Timmerman, 1991

**Advances in Manufacturing Systems** George Chryssolouris, 1990

*Proceedings of Manufacturing International '90: Advances in manufacturing systems*, 1990

**Official Gazette of the**

**United States Patent and Trademark Office** United States. Patent and Trademark Office, 1985

**Conference Papers**

**Index**, 1978 Monthly Papers presented at recent meeting held all over the world by scientific technical engineering and medical groups Sources are meeting programs and abstract publications as well as questionnaires Arranged under 17 subject sections 7 of direct interest to the life scientist Full programs of meetings listed under sections Entry gives citation number paper title name mailing address and any ordering number assigned Quarterly and annual indexes to subjects authors and programs not available in monthly issues

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