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specimen environment, or a combination thereof. A temperature controller should be sufficiently stable to permit measurement of environmental chamber temperature to within 1°C.

7.3 Nitrogen, or other inert gas supply, for purging purposes.

8. Test Specimens

8.1 The test specimens may be cut from sheets, plates, or molded shapes, or may be molded to the desired finished dimensions. Typically, the rectangular test specimen is 76 by 13 by 1 mm (3.0 by 0.5 by 0.04 in.). Rectangular test specimens of other dimensions can be used but should be clearly identified in the report section. The distance between grips is approximately 64 mm (2.5 in.).

9. Calibration

9.1 Calibrate the instrument using procedures recommended by the manufacturer.

10. Conditioning

10.1 Condition the test specimens at $23.0 \pm 2.0^\circ\text{C}$ ($73.4 \pm 3.6^\circ\text{F}$) and $50 \pm 5\%$ relative humidity for not fewer than 40 h prior to test in accordance with Procedure A of Practice D 618 for those tests requiring conditioning.

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