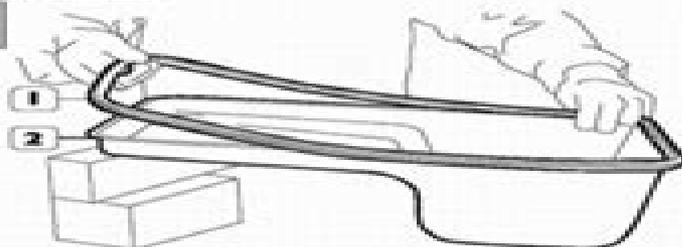


Figure 163

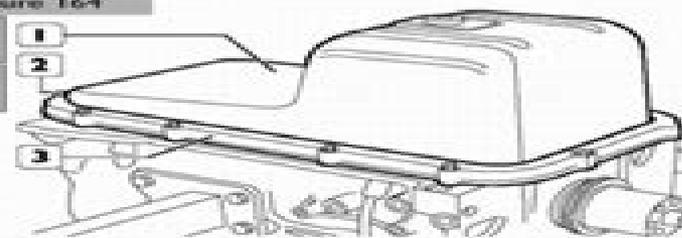


- Provide for new gasket replacement (1) of the oil pan (2).



The pictures illustrating the pan and of the rose pipe may not correspond to the ones of your model. However the procedures described are applicable anyway.

Figure 164

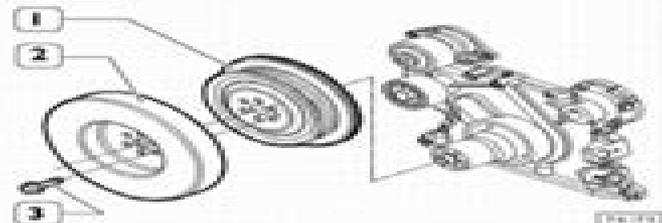


- Assemble oil pan (1), apply the plate over it (2). Tighten the screws (3) and lock them to the prescribed couple.



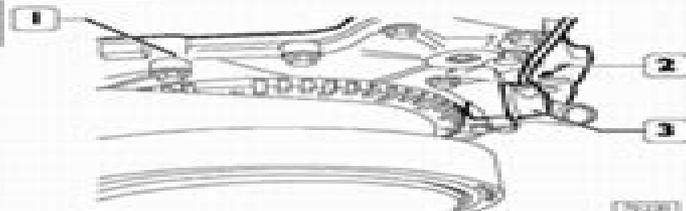
Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

Figure 165



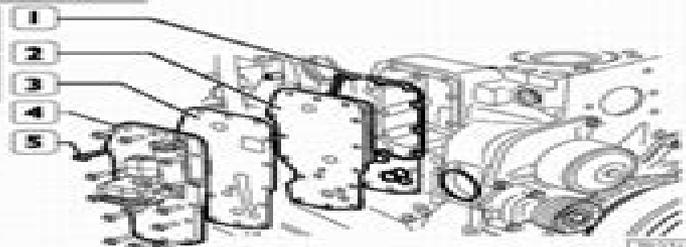
- Assemble the pulley (1) and the dumping flywheel (2) to the driving shaft.
- Tighten the fixing screws (3) and clamp them to the couple 68 ± 7 Nm.

Figure 166



- Fit a new sealing ring on the speed sensor (3) (if fitted).
- Fit the speed sensor (3) on the front cover (1) and tighten the screw (2) to the specified torque (if fitted).

Figure 167



- Assemble the following elements to the block: new gasket (1), heat exchanger (2), new gasket (3), oil filter bearing (4). Tighten the screws (5) and lock them to the prescribed couple.



Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

# Manual Motor 445t

**RJ Shavelson**



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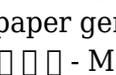
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