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%
O0001(HOP SKIP AND JUMP)

G21 G90 G40

T01 M06 (20 MM DIA X 90 POINT SPOT DRILL)

G90 G0 G54 X199.988 Y0.218 S1273 M3
G43 H01 Z3.0 M8

G81 G98 X199.988 Y0.218 Z-5.5 R1.0 F127.
X179.988
X159.988
X139.988
X0.0 Y0.0
G80
G28 G91 Z0   M9
M5

T02 M06 (10MM DRILL)

G90 G0 G54 X199.988 Y0.218 S1273 M3
G43 H02 Z3.0 M8

G81 G98 X199.988 Y0.218 Z-15. R1.0 F127.
X179.988
X159.988
X139.988
X0.0 Y0.0
G80

N100 G28 G91 Z0   M9
M5
M30
%
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Ikegai Tu 15 Programming Manual

Ian Pickup

Ikegai Tu 15 Programming Manual:
   Metalworking News ,1987-05

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