

Liquid Penetrant Inspection Report

Created: Sat, 12 Apr 2025, 10:52 AM (UTC+08) Nina Yang

Client:	CanMet Engineering Solutions Ltd.
Project No:	CA-WELD-24-0315
Order / Dwg No:	DWG-PNTR-0057-CA
Mark/Item No:	VESL-FR-914-A1
Acceptance Criteria:	ASME Section V, Article 6 & B31.3
Surface Temp:	24°C
Location:	Edmonton Fabrication Yard, Alberta, Canada
Material:	ASTM A240 Type 316L Stainless Steel
Surface Condition:	Machined and solvent-cleaned
Thickness:	12.7 mm (0.5 in)

Liquid Penetrant Testing Equipment

PT Technique :	Visible Red Dye – Solvent Removable		
Penetrant Type:	SKL-SP2 (Visible Dye Penetrant)	Manufacturer:	Magnaflux Canada
Cleaner (PT remover):	SKC-S (Solvent Cleaner)	Manufacturer:	Magnaflux Canada
Developer :	SKD-S2 (Dry Powder Developer)	Manufacturer:	Magnaflux Canada

Manufacturer : Method description

Pre - cleaning Method:	Solvent wipe using SKC-S; lint-free cloth		
Penetrant Application:	Applied via aerosol spray in even coat	Dwell time:	15 minutes (per manufacturer's recommendation)
Developer Application :	Applied by aerosol spray at 30cm distance; uniform dry coat	Developing Time:	10 minutes before evaluation
Light intensity:	>1000 lux (as per CAN/CGSB-48.9712 and ASME V)	Lighting Equipment:	GE LED Inspection Lamp (Model IL-1000) – white light

Liquid Penetrant Inspection Manual

D Siedentop



Liquid Penetrant Inspection Manual:

Manual on Liquid Penetrant Inspection Canadian Government Specifications Board,1977 **Manual on Liquid Penetrant Inspection** , **Manuals Combined: Nondestructive Testing (NDT) And Inspection (NDI)** , Over 8 300 pages Just a SAMPLE of the CONTENTS NONDESTRUCTIVE INSPECTION METHODS Published by the Departments of the Army Navy and Air Force on 1 March 2000 771 pages and June 2005 762 pages Metallic Materials and Elements for Aerospace Vehicle Structures 1 733 pages Designing and Developing Maintainable Products and Systems Revision A 719 pages Sampling Procedures and Tables for Inspection by Attributes 75 pages Nondestructive Testing Acceptance Criteria 88 pages Environmental Stress Screening Process for Electronic Equipment 49 pages Handbook for Reliability Test Methods Plans and Environments for Engineering Development Qualification and Production Revision A 411 pages Human Engineering Revision F 219 pages Sampling Procedures and Tables for Life and Reliability Testing Based on Exponential Distribution 77 pages Test Method Standard Electronic and Electrical Component Parts 191 pages Reliability Testing for Engineering Development Qualification and Production Revision D 47 pages Electroexplosive Subsystem Safety Requirements and Test Methods for Space Systems 150 pages 8 64 MB Reliability Prediction of Electronic Equipment Notice F 205 pages Reliability Program for Systems and Equipment Development and Production Revision B 88 pages Electronic Discharge Control Handbook for Protection of Electrical and Electronic Parts Assemblies and Equipment Excluding Electrically Initiated Explosive Devices Revision B 171 pages Electrical Grounding for Aircraft Safety 290 pages Fuze and Fuze Components Environmental and Performance Tests for Revision C 295 pages Requirements for the Control of Electromagnetic Interference Characteristics of Subsystems and Equipment Revision E 253 pages Maintainability Verification Demonstration Evaluation Revision A 64 pages Failure Rate Sampling Plans and Procedures Revision C 41 pages Maintainability Prediction 176 pages Definition of Terms for Reliability and Maintainability Revision C 18 pages Semiconductor Devices 730 pages Reliability Modeling and Prediction Revision B 85 pages Established Reliability and High Reliability Qualified Products List QPL Systems For Electrical Electronic and Fiber Optic Parts Specifications Revision F 17 pages Environmental Test Methods and Engineering Guidelines 416 pages Test Methods for Electrical Connectors Revision A 129 pages Environmental Engineering Considerations and Laboratory Tests Revision F 539 pages System Safety Program Requirements 117 pages Test Method Standard Microcircuits Revision E 705 pages Test Method Standard Microcircuits Revision F 708 pages Procedures for Performing a Failure Mode Effects and Criticality Analysis Revision A 54 pages

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Maintenance and Safety Inspection Manual Joseph MacDonald,2010-10-05 Safely maintain and operate rigging equipment Rigging Equipment Maintenance and Safety Inspection Manual is a must have for rigging contractors facility managers and equipment operators Featuring regulations standards guidelines and recommendations applicable to critical lifts this practical guide provides maintenance and safety inspection checklists for rigging equipment components and systems and addresses the required training planning and documentation The safe rigging practices recommended in this book are framed in general terms to accommodate the many variations in rigging practices Coverage includes Operating rules rigging hazards OSHA regulations consensus standards and industry guidelines Operator qualifications safe operating practices and operating procedures Planning and preparation before performing rigging Lifting and hoisting equipment and rigging and scaffolding systems Ladders stairways ramps hand and power tools and electrical systems Maintenance schedules care and safe operation of equipment Inspection checklists for rigging equipment before during and after use Testing certification and registration of rigging equipment Preventive maintenance recordkeeping based on equipment manufacturer s recommendations Proper use of personal safety and protective equipment

Liquid Penetrant Testing Noel A. Tracy,1999 The handbook outlines the principles equipment materials maintenance methodology and interpretation skills necessary for liquid penetration testing The third edition adds new sections on filtered particle testing of aerospace composites quality control of down hole oil field tubular assemblies and probability of detection and considers new regulations on CFC fluids throughout the text Annotation copyrighted by Book News Inc Portland OR

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CCDO Guide Canada. Occupational and Career Information Branch,1989

CCDO Guide ,1985

Materials Evaluation ,2006

Metals Handbook: Nondestructive inspection and quality control ,1961

Federal Register ,2012-03

Laboratory Manual of Test Procedures, 2005 Colorado. Department of Transportation. Materials and Geotechnical Branch,2005

ASTM Special Technical Publication ,1977

ASM Handbook ASM International. Handbook Committee,1989 These volumes cover the properties processing and applications of metals and nonmetallic engineering materials They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria

Annual Book of ASTM Standards American Society for Testing and Materials,2007

Index and Directory of U.S. Industry Standards ,1987

Kempe's Engineers Year-book ,2002

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Table of Contents Liquid Penetrant Inspection Manual

1. Understanding the eBook Liquid Penetrant Inspection Manual
 - The Rise of Digital Reading Liquid Penetrant Inspection Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Liquid Penetrant Inspection Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Liquid Penetrant Inspection Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Liquid Penetrant Inspection Manual
 - Personalized Recommendations
 - Liquid Penetrant Inspection Manual User Reviews and Ratings

- Liquid Penetrant Inspection Manual and Bestseller Lists
- 5. Accessing Liquid Penetrant Inspection Manual Free and Paid eBooks
 - Liquid Penetrant Inspection Manual Public Domain eBooks
 - Liquid Penetrant Inspection Manual eBook Subscription Services
 - Liquid Penetrant Inspection Manual Budget-Friendly Options
- 6. Navigating Liquid Penetrant Inspection Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Liquid Penetrant Inspection Manual Compatibility with Devices
 - Liquid Penetrant Inspection Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Liquid Penetrant Inspection Manual
 - Highlighting and Note-Taking Liquid Penetrant Inspection Manual
 - Interactive Elements Liquid Penetrant Inspection Manual
- 8. Staying Engaged with Liquid Penetrant Inspection Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Liquid Penetrant Inspection Manual
- 9. Balancing eBooks and Physical Books Liquid Penetrant Inspection Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Liquid Penetrant Inspection Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Liquid Penetrant Inspection Manual
 - Setting Reading Goals Liquid Penetrant Inspection Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Liquid Penetrant Inspection Manual
 - Fact-Checking eBook Content of Liquid Penetrant Inspection Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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