

Mercedes C-Class W204 2008-2014 Workshop Manual

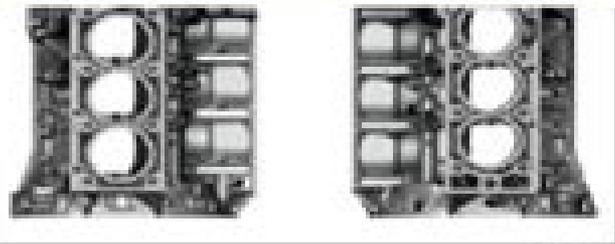


Fig. 10. Inspecting Insult On Cylinder Head

Courtesy of MERCEDES-BENZ USA

INFORMATION ON CYLINDER HEAD CONTACT SURFACE - AMBLSAP-1000-45A

The cylinder head contact surface should only be machined if there is mechanical damage.

It should not be machined (by fine grinding) of the contact surface of the cylinder head in service (except) in the longitudinal and transverse directions.

When the cylinder head is removed again, surface mapping will be removed and when the cylinder head bolts are tightened.

Stock removed from the cylinder head and cylinder cross-section of an engine should together be as small as possible. If the cylinder head contact surface is machined, the latter work must be done.

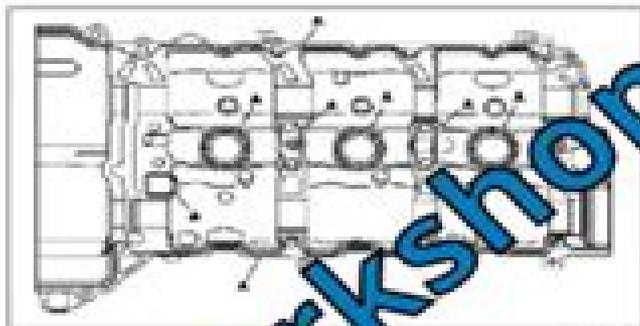


Fig. 11. Identifying Surfaces on the Cylinder Head Cover

Courtesy of MERCEDES-BENZ USA

NOTES ON SURFACES FOR TIMING CASE COVER - AMBLSAP-1000-417A

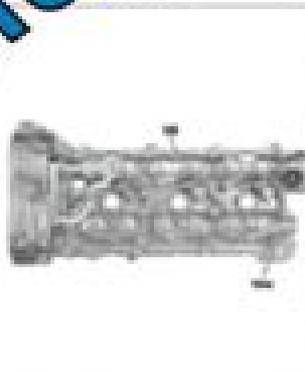
Figure 172

☐ The faces (1) identify the applications of the sealant.

☐ The sealing surface must be cleaned. Sealant should be applied only to the specified surface, in the form of a bead of height and width 1.3 mm (0.1 mm). The sealing compound must be applied within 10 mm. The sealing compound bead must not be spread. Use only the sealant authorized as Repair Materials.



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|--------------------|--------------------|--------------------|--------------------|
| 1. Oil pan | 11. Oil pan gasket | 21. Oil pan | 31. Oil pan |
| 2. Oil pan gasket | 12. Oil pan gasket | 22. Oil pan gasket | 32. Oil pan gasket |
| 3. Oil pan gasket | 13. Oil pan gasket | 23. Oil pan gasket | 33. Oil pan gasket |
| 4. Oil pan gasket | 14. Oil pan gasket | 24. Oil pan gasket | 34. Oil pan gasket |
| 5. Oil pan gasket | 15. Oil pan gasket | 25. Oil pan gasket | 35. Oil pan gasket |
| 6. Oil pan gasket | 16. Oil pan gasket | 26. Oil pan gasket | 36. Oil pan gasket |
| 7. Oil pan gasket | 17. Oil pan gasket | 27. Oil pan gasket | 37. Oil pan gasket |
| 8. Oil pan gasket | 18. Oil pan gasket | 28. Oil pan gasket | 38. Oil pan gasket |
| 9. Oil pan gasket | 19. Oil pan gasket | 29. Oil pan gasket | 39. Oil pan gasket |
| 10. Oil pan gasket | 20. Oil pan gasket | 30. Oil pan gasket | 40. Oil pan gasket |



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Mercedes C Class W204 User Manual

Yi-Tong Ma



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