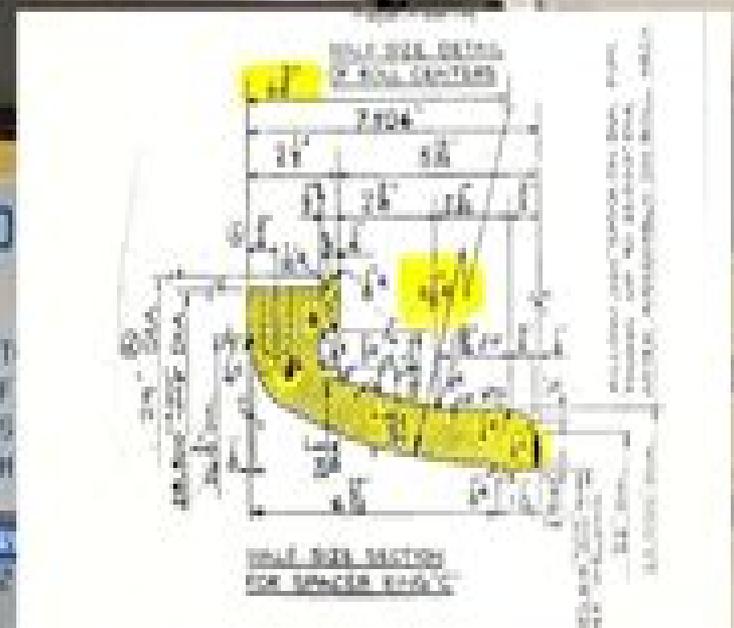


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619		
NEXT BLOCK		FEEDRATE			
WD X	-0.3164	F:0.0145			
Z	-0.0707				



CYCLE CUTTING		
AREA	INCH	0.0100
TOOL WDN	2FIN	X
FEED-REV	0.0100FIN	2
S-SPD-MIN	3000RPM	0.1000
S-DIRECT	REVERSE	
CUT ST X	19.7000	
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# Fanuc Lathe Programming Manual

**RM Cervero**



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