

Variable number	Function
#4001	G00, G01, G02, G03, G33, G75, G77, G78, G79 (Group 01)
#4002	G17, G18, G19 (Group 02)
#4003	G90, G91 (Group 03)
#4004	G22, G23 (Group 04)
#4005	G94, G95 (Group 05)
#4006	G20, G21 (Group 06)
#4007	G40, G41, G42 (Group 07)
#4008	G43, G44, G49 (Group 08)
#4009	G73, G74, G76, G80–G89 (Group 09)
#4010	G98, G99 (Group 10)
#4011	G50, G51 (Group 11)
#4012	G66, G67 (Group 12)
#4013	G96, G97 (Group 13)
#4014	G54–G59 (Group 14)
#4015	G61–G64 (Group 15)
#4016	G68, G69 (Group 16)
:	:
#4022	G50.1, G51.1 (Group 22)
#4102	B code
#4107	D code
#4109	F code
#4111	H code
#4113	M code
#4114	Sequence number
#4115	Program number
#4119	S code
#4120	T code
#4130	P code (number of the currently selected additional workpiece coordinate system)

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Peter Smid



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