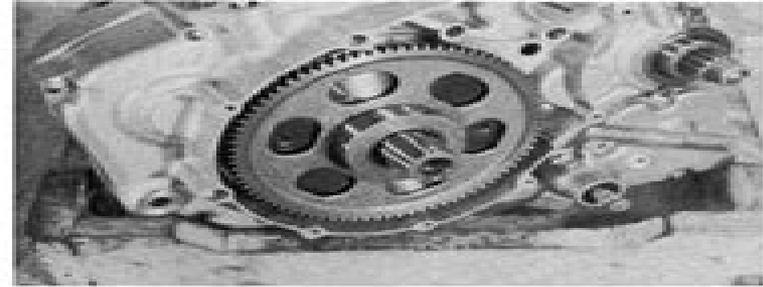


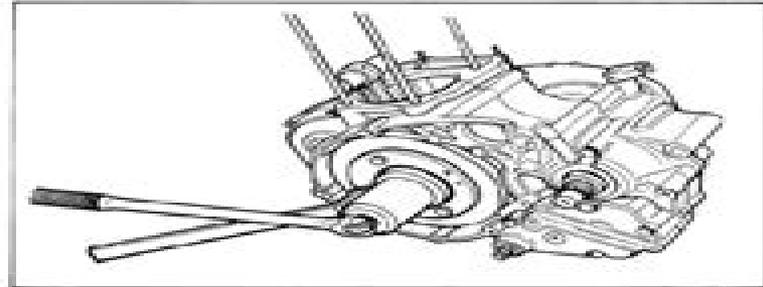
### 3-17 ENGINE

- Remove the starter driven gear from the crankshaft.

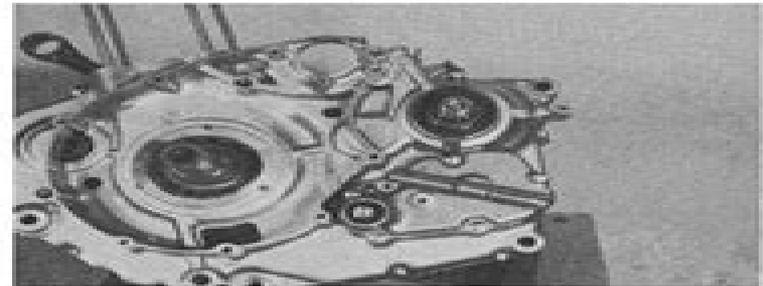


- Hold the crankshaft with the flywheel holder and remove the flywheel nut by using the special tools.

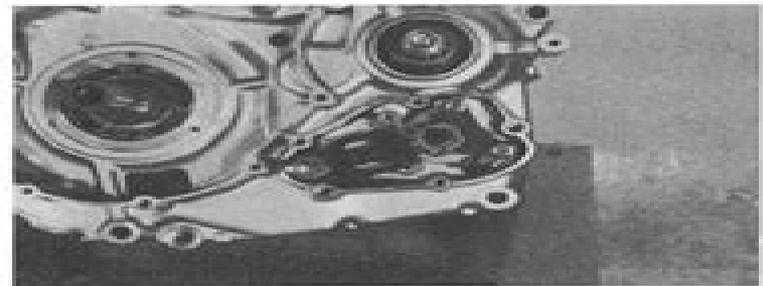
09923-12410	46 mm socket
09930-32410	Flywheel holder



- Remove the flywheel.
- Remove the drive shaft oil seal retainer and spacer.



- Remove the gearshift shaft cap.
- Remove the gearshift shaft.



# M40 Engine Manual

**AN Whitehead**



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