

Fanuc 6M



Set the following parameters on the machine

311 = 00011000
340 = 2
341 = 2

Set the setting data as follows

TV CHECK = 0
PUNCH CODE = 1
INPUT UNIT = 0
INPUT DEVICE 1 = 1
INPUT DEVICE 2 = 1

To set the controller in the Drip feed mode

Set the Tape mode on.

Parameters for the various baud rates

For baud rates other than 2400 set as follows:

Baud rate	Parameter
50	00010000
100	00010001
110	00010010
150	00010011
200	00010100
300	00010101
600	00010110
1200	00010111
2400	00011000
4800	00011001
9600	00011010



Set the following parameters on the PC

General settings

Machine name	MCH-1
Control system	Fanuc
Machine ID	01
Time out (sec)	5
Control program start	M82
Control program end	M30

DNC settings

Port Number	COM2 (or any free COM port)
Baud rate	2400
Data bits	7
Parity	Even
Stop bits	2
Handshake	Hardware
Special protocol	None

Fanuc 6m Programming Manual

Rosina Ehmann



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