

Setting GE Rotary limit switches

Establish Rotation

- Remove Limit switch cover
- Drive winch in UP direction – note direction of cam stack rotation
- Mark switch cover / cam stack to record cam stack rotation
- Use an insulated screwdriver to adjust the limit – avoid contacting screw terminals on operating switches while winch system is on.

Determine travel

- Figure out where piece must stop to avoid damage/misalignment – set overtravel to stop short of this point.
- Figure out what range of normal travel for piece must be – set normal limits to stop piece at these points
- For each end of travel, set overtravel limit first, then set end-of-travel limit.
- Make sure that the operator can clearly see the entire piece for its entire travel, or that spotters are in place to observe and clearly communicate with the operator.

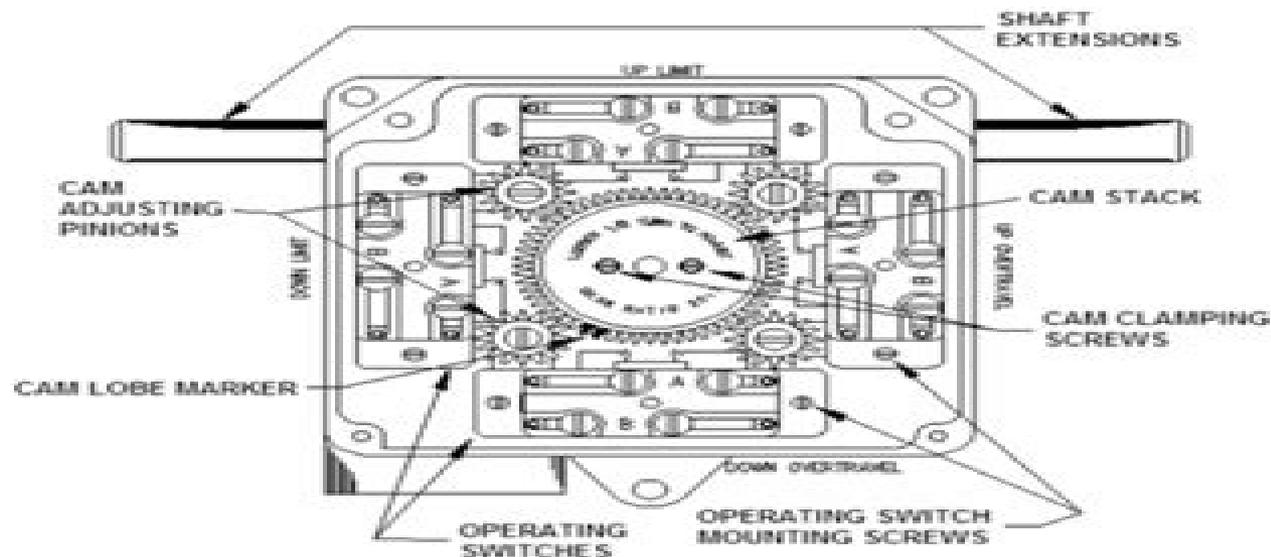


Figure 1. GE CR115E geared rotary limit switch

Ge Rotary Limit Switch Manual

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Technical Manual United States. War Department,1944 **Technical Manual** United States Department of the Army,1951 **Electro-technology** ,1962 **Product Engineering** ,1962 Vols for 1955 includes an issue with title Product design handbook issue 1956 Product design digest issue 1957 Design digest issue **Electro Technology Newsletter** Stanley A. Dennis,Leon Irving Thomas,1962 *Index of Patents Issued from the United States Patent Office* United States. Patent Office,1950 **Official Gazette of the United States Patent Office** United States. Patent Office,1951 **Oversight Hearings on the DC-10 Aircraft, Hearings Before the Subcommittee on Aviation of ..., 93-2, March 26 and 27, 1974** United States. Congress. Senate. Committee on Commerce,1974 **Railway Signaling and Communications** ,1939 **Fueloil & Oil Heat** ,1951 **Western Aviation, Missiles, and Space** ,1963 **The Tool Engineer** ,1956 *Telephone Engineer* ,1916 Hydraulics & Pneumatics ,1983 The Jan 1956 issue includes Fluid power engineering index 1931 55 **Electrical Manufacturing** ,1956 *The Mechanical World* ,1908 *Thomas Register of American Manufacturers* ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file *Aerospace Engineering* ,1989 *American Machinist & Automated Manufacturing* ,1967 Electrical Installation Record ,1917

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