

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC_MENU/USER/PATH1) REF 16:38:23

| ACTUAL POS. (ABS.) | DIST TO GO | SPINDLE | S1 |
|--------------------|----------------|------------|--------------|
| X 0.000 | G00 X 0.000 | S 0 | 0 0100 |
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| | | | G00 17 40 54 |
| | | | G80 49 90 98 |
| | | | G69 13.1 |

ANGLED WORK MEASUREMENT TAB ←→

MEASURE (PORTABLE M)

MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.

SELECT SOFT KEY.

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| X-Y | Y-Z | | | | ACTPOS | PRESET | WRK CO | MEASURE TO HNU |
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Fanuc 710 Programming Manual

Michael Rajnik



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