

Task Home Analysis View Display Selection Tools

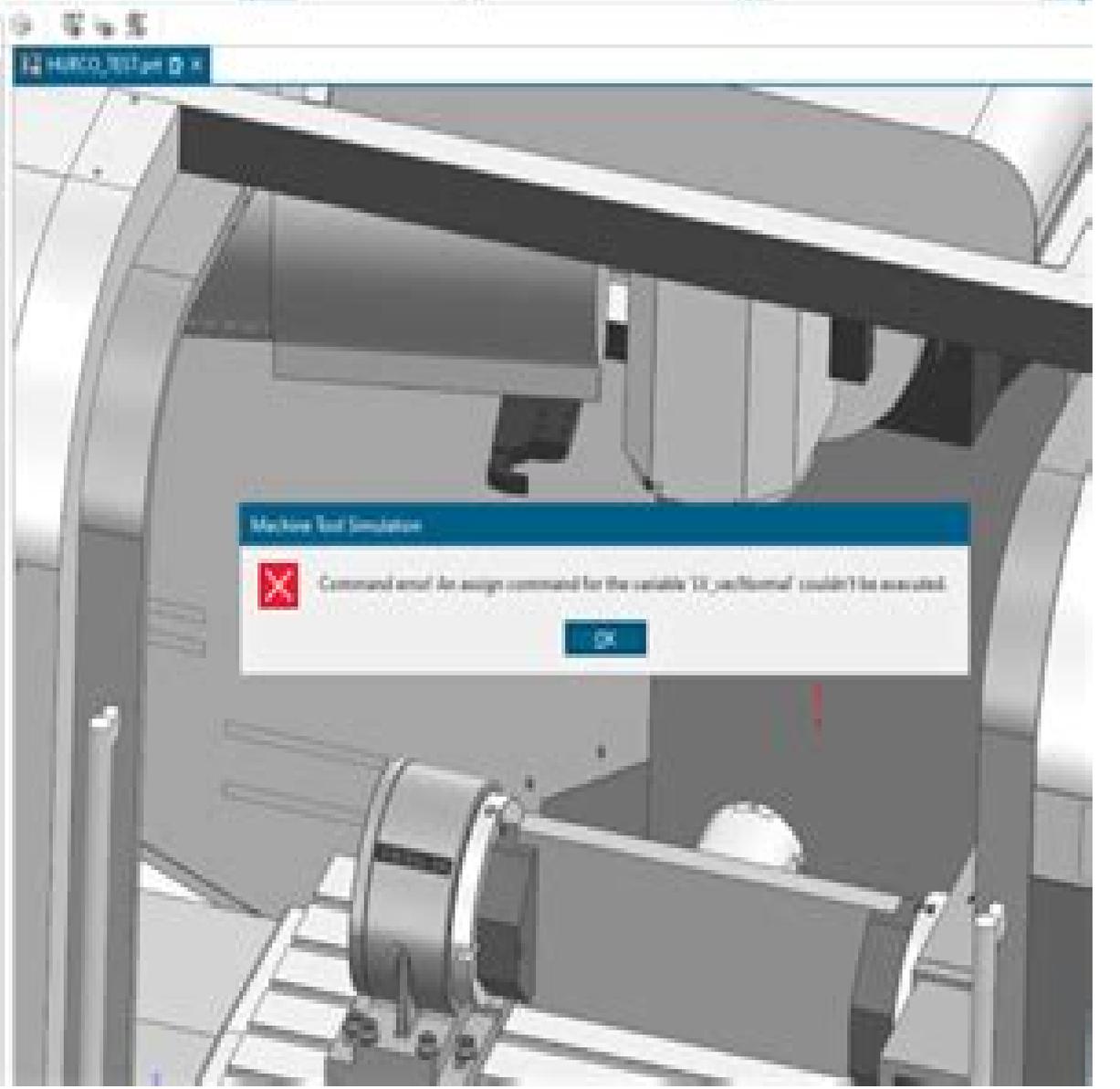
Fast Simulation | External Program Simulation | Speed | Stop into | Play | Stop | Start Machine | Simulation | Custom | PPI | View | Settings

Simulation View

Model

NC Program - TEST.PRN

```
13 N10 G0,  
14 N11 G0,  
15 N14 M320  
16 N15 M340  
17 (Tool Number : 1)  
18 (Tool Name : P111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 N20 G00 M6  
24 N10 G54  
25 N11 G0 G90 X0, A90,  
26  
27 (Feed in this format)  
28 N14 G00.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Rot in this format)  
31 N14 G00.2 X0.0 Y0.0 Z0.0 R0.000 A0,  
32 N11 G00.1  
33  
34  
35  
36  
37 N16 G000 M0  
38 N18 G17 X-37.847 Y-0.001  
39 G40 G43 Z0.0 M1  
40 G42 M0  
41 G44 Z75.  
42
```



# Hurco Error Codes

**Jicheng Xie**



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