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12	8	0	1.25	1
13	10	0	1.5	1.25
14	12	0	1.75	1.5
15	0	14	2	1.5

- $d = 0.66 \text{ mm}$   $d$  = Thread depth
- $l = 100 \text{ mm}$   $l$  = Length of threaded part of bolt
- $A = 60 \text{ deg}$   $A$  = Thread angle (60deg for ISO)
- $D_{nom}$  Nominal diameter(m) and coarse thread pitch (unifines) values are used from hidden table above:
- $P_{unifines}$



Total surface area is calculated for each bolt combination and plotted:

$$SA(l) = \frac{2 \pi \cdot (D_{nom} - d) \cdot l}{P_{unifines} \cdot \cos\left(\frac{A}{2}\right)}$$

# Mathcad Prime 2 User Manual

**Tao Wei**



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