

Fig. F012 — Exploded view of the wide adjustable front axle and associated parts.

1. Spindle
2. Front seal
3. Steering arm, R. & L.
4. Steering arm connecting rod
5. Washers
6. Woodruff key
7. Shaft, rear
8. Center steering arm
9. Pivot pin, rear
10. Washer
11. Washer, rear
12. Support, front
13. Washer
14. Pivot pin, front
15. Center main member
16. Bushing
17. Axle extension
18. Bushing
19. Flange
20. Flange
21. Flange
22. Flange
23. Flange
24. Flange

To renew pivot pins, first disconnect the center steering arm (8) from power steering motor shaft, then remove the retaining cap screws. Raise front of tractor enough to take weight off pins, then using a suitable drift, drive pins forward out of supports. Do not lose spacers as pivot pins are removed.

When reassembling, tighten the center steering arm retaining cap screws to 150-180 ft.-lbs. torque.

6. AXLE MAIN MEMBER. To remove the axle main member, first remove pivot pins as outlined in paragraph 5. Raise front of tractor until supports will clear axle assembly and roll assembly forward. Any further disassembly will be obvious.

NOTE: Depending on the work required, some mechanics prefer to remove the axle extensions and lower the center main member, using a rolling floor jack.

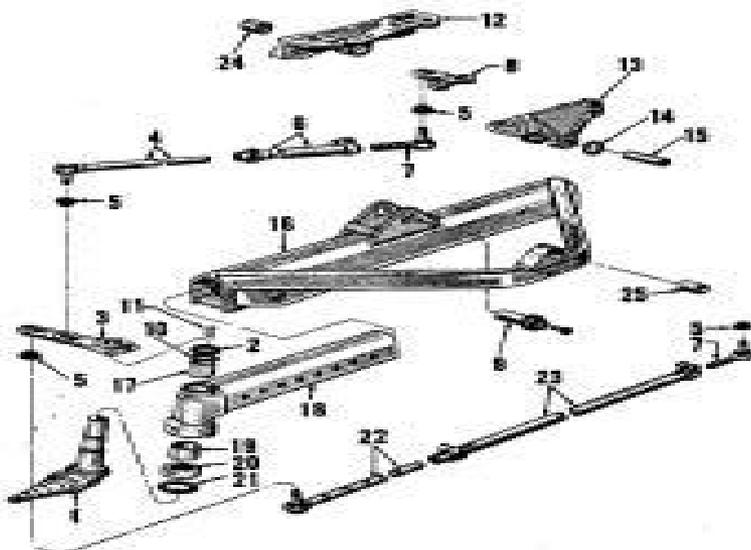


Fig. F012A — Exploded view of the all-purpose front axle and associated parts.

1. Spindle
2. Front seal
3. Steering arm, R. & L.
4. Steering arm connecting rod
5. Washers
6. Woodruff key
7. Shaft, rear
8. Center steering arm
9. Pivot pin, rear
10. Washer
11. Woodruff key
12. Support, rear
13. Support, front
14. Washer
15. Pivot pin, front
16. Center main member
17. Bushing
18. Axle extension
19. Bushing
20. Flange
21. Flange
22. Flange
23. Flange
24. Flange
25. Flange

7. AXLE EXTENSIONS. The axle extensions are retained in the center main member by two bolts. To renew an axle extension, first remove the steering arm (8) and withdraw spindles (1) from extensions. Remove the two bolts and pull extension from center main member.

Bushings (17 and 18) are final sized and should be installed flush with outer ends of bore using a suitable piloted driver. Tighten the steering arm retaining cap screws to 40-55 ft.-lbs. torque on tractors prior to serial number 21962 having $\frac{1}{4}$ -inch cap screws, or to 85-90 ft.-lbs. torque on later tractors having $\frac{3}{8}$ -inch cap screws.

FRONT SUPPORT

8. REMOVE AND REINSTALL.

The front support will not normally require any service; however, should it become necessary to remove or renew a front support, proceed as follows: Remove hood front side panels, radiator grilles, top hood and splash pan. Relieve the hydraulic system pressure by cycling the system, then disconnect lines from unload valve and drain hydraulic system. Disconnect all lines from hydraulic reservoir, then unbolt and remove hydraulic reservoir.

Disconnect pressure line from accumulator, disconnect mounting brackets and lift out accumulator assembly.

Remove steering gear and motor assembly as outlined in paragraph 16, disconnect head light wires, then unbolt front hood from hood rails and front support and lift same from tractor with a hoist. On adjustable axle tractors, remove front axle assembly by unbolting front and rear axle supports. Attach hoist to front support, remove retaining cap screws and pull same from side rails.

Upper and lower bearing cups and seals can be driven from front support, if necessary. When renewing the lower shaft seal proceed as follows: Place steering gear and motor assembly in the front support and support unit approximately $\frac{1}{4}$ -inch above its mounting pads. Use a 3 $\frac{1}{4}$ -inch O. D. seal driver and bump seal into its bore until rubber gasket of seal contacts steering motor base. Weight of steering gear and motor assembly will compress the seal gasket and position seal assembly when installed as outlined in paragraph 18.

Ford Tractor 6000 Commander 6000 Repair Manual

Huangqi Zhang



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Table of Contents Ford Tractor 6000 Commander 6000 Repair Manual

1. Understanding the eBook Ford Tractor 6000 Commander 6000 Repair Manual
 - The Rise of Digital Reading Ford Tractor 6000 Commander 6000 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Tractor 6000 Commander 6000 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Tractor 6000 Commander 6000 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Tractor 6000 Commander 6000 Repair Manual
 - Personalized Recommendations
 - Ford Tractor 6000 Commander 6000 Repair Manual User Reviews and Ratings

- Ford Tractor 6000 Commander 6000 Repair Manual and Bestseller Lists
- 5. Accessing Ford Tractor 6000 Commander 6000 Repair Manual Free and Paid eBooks
 - Ford Tractor 6000 Commander 6000 Repair Manual Public Domain eBooks
 - Ford Tractor 6000 Commander 6000 Repair Manual eBook Subscription Services
 - Ford Tractor 6000 Commander 6000 Repair Manual Budget-Friendly Options
- 6. Navigating Ford Tractor 6000 Commander 6000 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Tractor 6000 Commander 6000 Repair Manual Compatibility with Devices
 - Ford Tractor 6000 Commander 6000 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Tractor 6000 Commander 6000 Repair Manual
 - Highlighting and Note-Taking Ford Tractor 6000 Commander 6000 Repair Manual
 - Interactive Elements Ford Tractor 6000 Commander 6000 Repair Manual
- 8. Staying Engaged with Ford Tractor 6000 Commander 6000 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Tractor 6000 Commander 6000 Repair Manual
- 9. Balancing eBooks and Physical Books Ford Tractor 6000 Commander 6000 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Tractor 6000 Commander 6000 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Tractor 6000 Commander 6000 Repair Manual
 - Setting Reading Goals Ford Tractor 6000 Commander 6000 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Tractor 6000 Commander 6000 Repair Manual
 - Fact-Checking eBook Content of Ford Tractor 6000 Commander 6000 Repair Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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