

Design and Construction of Lifting Beams

DAVID T. RICKER

Lifting beams (also known as spreader beams) are used to assist in the hoisting process. Most erectors and riggers accumulate an assortment of lifting beams during the course of time. Some common profiles are shown in Fig. 1.

The basic lifting beam is shown in Fig. 1A. This arrangement provides two places of attachment to the object being lifted, thus avoiding the possibility of overstressing if a single attachment were used. This also allows for a straight pull on the object rather than an oblique pull as would result if chokers alone were used. This is sometimes important to minimize unwanted erection stresses or to prevent reversal of stress in certain portions of the lifted object. For instance, the oblique pull in Fig. 2A may cause excess compression in the top chord of the truss at a time when that chord is laterally unbraced. The arrangement in Fig. 2B will help to alleviate this tendency and optimum choker locations can be chosen to minimize the stresses during the erection phase.

Figure 1B illustrates the type of lifting beam that might be employed in Fig. 2B. The beam has multiple holes at the

underside for attachment to the object to be hoisted, thus providing a large range of adjustment. This arrangement will also prevent the object from tilting excessively should the hook be slightly off-center of the balance point. Figure 1C shows a lifting beam which has good versatility in location of attachments. This is useful if the objects to be lifted vary greatly in size and weight. Figure 1D shows a lifting beam used in an inverted position. Although this condition is relatively rare, there are occasions when it is necessary, such as when two cranes must lift a very heavy object which is beyond the capacity of a single crane. The inverted lifting beam enables the cranes to share the load. Figure 1E shows a lifting beam made for a special purpose and is constructed entirely of plate material. Figure 1F depicts another adaptation which permits the lower shackles to be oriented 90° to their usual position. Figure 3A shows a multiple lifting beam arrangement such as might be used to support a long timber object. Figure 3B illustrates a lifting beam fitted with a chain-fall in order to provide some adjustment if the object must be jockeyed into position. By varying the lengths of chokers a fixed-tilt lifting beam can be made as depicted in Fig. 3C. Expressed in terms of variables noted in Fig. 3C the sling lengths can be calculated using the following formulae:

$$\text{short sling length: } L_1 = \sqrt{a^2 + H^2} + 2Ha(\sin\theta)$$

$$\text{long sling length: } L_2 = \sqrt{a^2 + H^2} + 2Ha(\sin\theta)$$

Dimension H is commonly selected as approximately 1.2 times the a dimension.

David T. Ricker is a structural engineer in Payson, AZ.

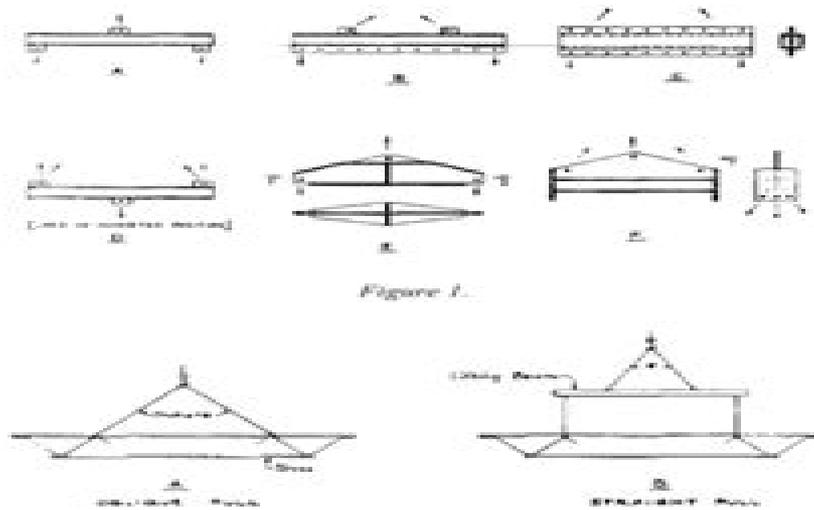


Figure 1.

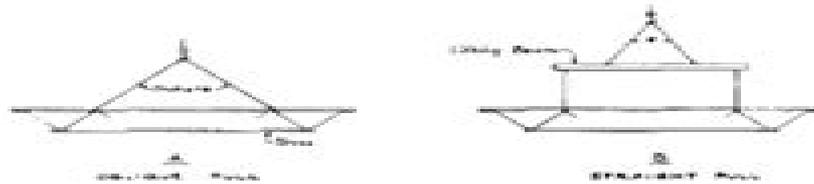


Figure 2.

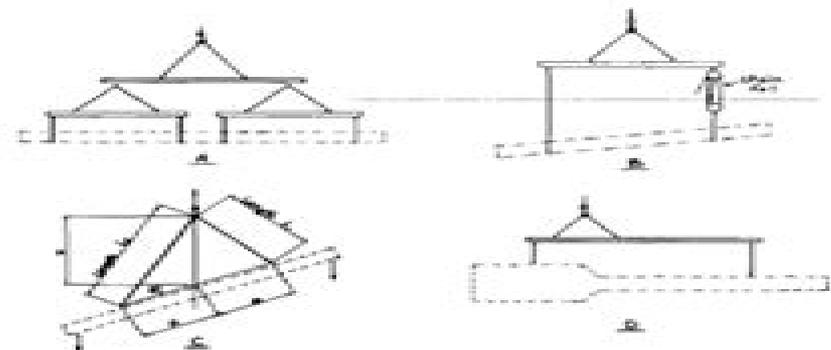


Figure 3.

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