

About this Manual:

The CQM1 is a compact, high-speed Programmable Controller (PC) designed for advanced control operations in systems requiring from 16 to 256 I/O points per PC. There are two manuals describing the setup and operation of the CQM1: The *CQM1 Operation Manual* (this manual) and the *CQM1 Programming Manual*. Also available is the *CQM1-series Dedicated I/O Units Operation Manual*.

This manual describes the system configuration and installation of the CQM1 and provides an basic explanation of operating procedures for the Programming Consoles and introduces the capabilities of the Ladder Support Software (LSS) and SYSMAC Support Software (SSS). Read this manual first to acquaint yourself with the CQM1.

The *CQM1 Programming Manual* provides detailed descriptions of the CQM1's programming functions. The *Ladder Support Software Operation Manual* and the *SYSMAC Support Software Operation Manual: C-series PCs* provides descriptions of LSS and SSS operations for the CQM1 and C-series PCs. Use Version-3 LSS or a later version for CQM1 operation.

Please read this manual carefully and be sure you understand the information provide before attempting to install and operate the CQM1.

Section 1 gives a brief overview of the steps involved in developing of a CQM1 System, describes the possible system configurations, and describes the CQM1's special features and functions.

Section 2 describes the Units that go together to create a CQM1 PC and provides information on switch settings, installation, and hardware maintenance. Technical specifications of the Units are also provided.

Section 3 describes LSS/SSS capabilities, how to connect the Programming Console, and how to perform the various Programming Console operations.

Section 4 describes how to diagnose and correct the hardware and software errors that can occur during PC operation.

The **Appendix** provides tables of CQM1 Units and related products.



WARNING

Failure to read and understand the information provided in this manual may result in personal injury or death, damage to the product, or product failure. Please read each section in its entirety and be sure you understand the information provided in the section and related sections before attempting any of the procedures or operations given.

Lss 4 Programming Manual

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Program Manual Gerald M. Jensen, Hung-Chi Lai, James Larson, Leslie Norbert Daley, Robert Lee Moulic, Jay N. Culliney, Ryszard Stanisław Michalski, Y. Kambayashi, 1975 **Manuals Combined: NAVY SAFETY AND OCCUPATIONAL HEALTH PROGRAM MANUAL & MARINE CORPS OCCUPATIONAL SAFETY AND HEALTH (OSH) PROGRAM MANUAL** , 1 Purpose To implement policy changes recommended by the Naval Inspector General NAVINSGEN to Office of the Chief of Naval Operations Special Assistant for Safety Matters OPNAV N09F and to define and outline the conduct and reporting of the self assessment process for safety and occupational health SOH programs 1 PURPOSE The Marine Corps Occupational Safety and Health OSH Program Manual promulgates the requirements and establishes procedures to implement the reference 2 INFORMATION This Manual and all references provide the requirements and guidance for commanders and Marine Corps OSH Program professionals to identify and manage risk maintain safe and healthful operational environments and meet the Mission Essential Task List METL requirements 3 SCOPE This Manual is applicable to all Marine Corps activities including nonappropriated fund activities and operations that are under the sponsorship of the Marine Corps Community Services MCCS Director or unit MCCS officers for the purposes of morale welfare and recreation This Manual shall also apply to activities that are involved in the acquisition operation sponsorship or maintenance of all facilities activities and programs CMC SD will provide guidance upon request for program responsibilities on contractors e g public private venture etc 4 EFFECTIVE DATE This Manual is effective the date signed Prior to implementation of this Manual activities must where applicable discharge their labor relation s obligations Assistance and guidance may be obtained from CMC MPC DISTRIBUTION STATEMENT A Approved for public release distribution is unlimited **Technical Abstract Bulletin** , 1979 *Scientific and Technical Aerospace Reports* , 1975 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database **Pentium Processor Family User's Manual: Architecture and programming manual** , 1994 *Lance Leventhal's 80386 Programming Guide* Lance A. Leventhal, 1987 **Microsoft's 80386/80486 Programming Guide** Ross P. Nelson, 1991 New revised and updated this book provides a wealth of practical information and expert advice on the Intel 80386 80386SX and 80486 microprocessors Contains scores of informative technical illustrations complete instruction set documentation and sample programs *Intel486 Microprocessor Family Programmer's Reference Manual* Intel Corporation, 1992 An all in one programmer s guide to the personal computer industry s most powerful chip with information on the Intel 486 DX2 microprocessor Also covers the Intel 486 SX microprocessor for affordable and upgradeable entry level system performance This book is organized in five parts including application programming system programming numeric processing compatibility and the instruction set **Pentium Processor User's Manual** , 1993 *I486 Processor Programmer's Reference Manual* Intel Corporation, 1990 This book is written for the high

level user interested in details of the i486 microprocessor architecture The book is divided into five major sections
application programming system programming numeric processing compatibility and instruction set *Intel386 SX*
Microprocessor Programmer's Reference Manual Intel Corporation,1991 386 DX Microprocessor Programmer's
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