

MSA – Gage R&R Study Example

APPRAISER/ TRIAL #	PART										AVERAGE	
	1	2	3	4	5	6	7	8	9	10		
1. A	1	0.29	-0.96	1.34	0.47	-0.93	0.62	0.59	-0.21	2.28	-1.35	0.194
2.	2	0.41	-0.88	1.17	0.50	-0.92	-0.11	0.75	-0.28	1.99	-1.29	0.198
3.	3	0.04	-0.98	1.27	0.04	-0.84	-0.21	0.66	-0.17	2.01	-1.31	0.201
4.	AVE	0.447	-0.607	1.266	0.537	-0.853	-0.105	0.667	-0.227	2.087	-1.307	\bar{X}_p 0.190
5.	R	0.38	0.12	0.17	0.17	0.12	0.23	0.18	0.14	0.27	0.11	S_p 0.194
6. B	1	0.08	-0.47	1.19	0.21	-0.95	-0.25	-0.47	-0.63	1.90	-1.08	0.081
7.	2	0.25	-1.22	0.94	1.03	-1.25	0.22	0.55	0.58	2.12	-1.62	0.115
8.	3	0.07	-0.88	1.34	0.25	-1.28	0.06	0.83	-0.34	2.19	-1.50	0.089
9.	AVE	0.133	-0.716	1.157	0.493	-1.013	0.027	0.177	-0.287	2.037	-1.050	\bar{X}_p 0.098
10.	R	0.18	0.75	0.40	1.02	0.73	0.42	0.36	0.71	0.39	0.18	S_p 0.613
11. C	1	0.04	-1.38	0.88	0.14	-1.45	-0.28	0.82	-0.46	1.77	-1.49	-0.223
12.	2	-0.11	-1.13	1.09	0.28	-1.07	-0.87	0.81	-0.98	1.46	-1.77	-0.258
13.	3	-0.15	-0.95	0.87	0.11	-1.45	-0.48	0.21	-0.46	1.87	-2.15	-0.284
14.	AVE	-0.073	-1.157	0.930	0.150	-1.327	-0.483	0.080	-0.603	1.697	-1.607	\bar{X}_p -0.254
15.	R	0.19	0.42	0.42	0.08	0.39	0.38	0.20	0.15	0.42	0.67	S_p 0.328
16. PART												\bar{X}_p 0.001
	AVE (\bar{X}_p)	0.188	-0.651	1.098	0.287	-1.054	-0.185	0.454	-0.342	1.948	-1.271	R_p 3.511
17.	$(\bar{X}_p - \bar{X}_p) / (\# \text{ OF APPRAISERS}) =$											R_p 0.342
18.	$(\text{Max } \bar{X}_p - \text{Min } \bar{X}_p) =$											R_{app} 0.465
19.	$R_p \times G_p =$		APPRAISER			B				OUT OF CONTROL		$\% \text{Cler}$ 0.862
20.	$R_p \times G_p =$											$\% \text{Cler}$ 0.600

Measurement Unit Analysis				% Total Variation (TV)	
Repeatability - Equipment Variation (EV)					
EV =	$R \times K_1$			% EV =	100 (EV/TV)
=	0.342×0.5968			=	100(0.2021/146)
=	0.202			=	17.81
		Trials	K1		
		2	0.5962		
		3	0.5968		
Repeatability - Appraiser Variation (AV)					
AV =	$(\text{Max } \bar{X}_p - \text{Min } \bar{X}_p) / (\# \text{ OF APPRAISERS})$			% AV =	100 (AV/TV)
=	$(0.446 - 0.023) / 3$			=	100(0.2091/146)
=	0.143			=	20.94
		Trials	K2	n = number of parts	
		2	2	r = number of trials	
		K2	0.7071		
Repeatability & Reproducibility (GRR)					
GRR =	$(EV^2 + AV^2)^{1/2}$	Parts	K3	% GRR =	100 (GRR/TV)
=	$(0.202^2 + 0.143^2)^{1/2}$	2	0.7071	=	100(0.2601/146)
=	0.250	3	0.5231	=	26.68
				Gage system may be acceptable	
Part Variation (PV)					
PV =	$R_p \times K_3$			% PV =	100 (PV/TV)
=	3.511×0.3146			=	100(1.1056/146)
=	1.105			=	96.38
Total Variation (TV)					
TV =	$(\text{GRR}^2 + \text{PV}^2)^{1/2}$				
=	$(0.250^2 + 1.105^2)^{1/2}$				
=	1.146				

The percent error is questionable and may be used under high level of scrutiny at 26.68%

Msa Testing 2013 Study Guide

Shannon Croft



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Study Guide for Marine Fire Prevention, Firefighting, & Fire Safety Sean P. Tortora, 2014-11-28 This study guide has been produced to modernize streamline and simplify the original text whilst continuing to remain USCG compliant as well as now adhering to the new STCW requirements The long since out of print original text Marine Fire Prevention Firefighting and Fire Safety was published over forty years ago by the Department of Transportation Maritime Administration Although the basic principles in marine firefighting have not changed this study guide offers up to date information for a better understanding of the principles and methodologies involved It also utilizes current day examples equipment and techniques breaking down the text into twelve easy to follow lessons basic shipboard firefighting organization and safety causes of fires and methods of prevention theories of fire combating fire extinguishing agents extinguishing appliances fire detection systems fixed fire extinguishing systems safety and firefighting equipment and respirators and the self contained breathing apparatus These lessons will provide students the knowledge to not only successfully fight shipboard fires but prevent such fires and in doing so keep his her ship and all that ply the seas onboard safe

CompTIA Network+ Certification Study Guide, Sixth Edition (Exam N10-006) Glen E. Clarke, 2015-07-30 The best IT certification exam study system available for CompTIA Network Exam N10 006 With hundreds of practice exam questions including new performance based types CompTIA Network Certification Study Guide Sixth Edition Exam N10 006 covers everything you need to know to prepare for this challenging exam 100% complete coverage of all official objectives for exam N10 006 Exam Readiness checklist you re ready for the exam when all objectives on the list are checked off Inside the Exam sections in every chapter highlight key exam topics covered Two Minute Drills for quick review at the end of every chapter Simulated exam questions match the format tone topics and difficulty of the real exam Covers all the exam topics including Basic Network Concepts Network Protocols and Standards Networking Components TCP IP Addressing TCP IP Protocols TCP IP Utilities Configuring Routers and Switches Subnetting and Routing Configuring Network Services Wireless Networking Remote Access and VPN Connectivity Wide Area Network Technologies Implementing a Network Maintaining and Supporting a Network Network Security Principles Network Security Practices Monitoring the Network Troubleshooting the Network Electronic content includes 500 practice exam questions Test engine with practice exams and custom quizzes based on chapters or exam objectives NEW performance based questions NEW Pre assessment test 3 hours of video training 20 lab exercises Quick Review Guide Worksheets Save 10% on any CompTIA exam voucher Coupon code inside the book

Measurement Tools for Clinical Assessment, Characterization and Neurorehabilitation of Parkinson's Disease Carmen Rodriguez-Blazquez, Maria João Forjaz, Mayela Rodríguez-Violante, 2021-08-17 Dr Carmen Rodriguez Blazquez received support from AbbVie for attending two scientific congresses Prof Mayela Rodriguez Violante received honorariums from Medtronic and Everneuropharma

Fitness Professional's Handbook Barbara A. Bushman, 2024-04-09 With a newly restructured

framework that strongly emphasizes real world application Fitness Professional s Handbook Eighth Edition With HKPropel Access provides current and aspiring fitness professionals the road map for working with clients The text translates key concepts into practical application by guiding the reader through screening participants conducting fitness testing evaluating the major components of fitness and prescribing appropriate exercise This eighth edition reflects the most up to date research position stands guidelines and standards from the American College of Sports Medicine ACSM other professional societies and government agencies New case studies reflecting a diverse array of clients offer real world applications and Research Insight sidebars cover a wide range of applicable scientific topics Significant updates changes and additions have been made throughout including these An updated overview of assessment that provides practical understanding of preparatory steps such as obtaining informed consent taking steps to maximize client safety and explaining test results in a way that will be meaningful and relevant A new chapter on how to combine assessment results with a client s personal goals to create a comprehensive exercise program readers will learn how to develop the optimal training stimulus and to balance activity level and nutritional requirements to optimize outcomes and safety for clients Expanded content on working with clients who are pregnant covering the benefits of exercise during and after pregnancy contraindications and signs that warrant stopping exercise and new content on pelvic floor training Updated content on chronic diseases featuring the latest information on cardiovascular disease pulmonary disease diabetes osteoporosis and cancer Additional new information includes two new muscular fitness tests a section on pharmacology that covers major drug categories and offers insights into how medications can affect heart rate blood pressure and physiological responses to exercise and coverage of neuromotor fitness The engaging full color textbook is further enhanced by 26 related online videos delivered through HKPropel facilitating a deeper understanding of techniques in the book and development of practical skills Comprehensive yet practical in nature Fitness Professional s Handbook is designed to prepare students for professional certification and empower current fitness professionals to work with various populations to improve health fitness and quality of life through appropriate screening testing and exercise prescription Note A code for accessing HKPropel is not included with this ebook but may be purchased separately Monthly Catalog of United States Government Publications ,2000 *Monthly Catalogue, United States Public Documents* ,1995 **Rule of law in the governance of new frontiers of the marine environment** Yen-Chiang Chang,Kum Fai Yuen,David Ong,Shih-Ming Kao,2023-10-06 **Guide to American Graduate Schools** Harold Doughty,1997 Anyone faced with the overwhelming selection of graduate schools knows how valuable clear and concise information can be And that s just what they ll get with this comprehensive guide now fully updated and in its eighth edition Every aspect of graduate study is covered including enrollments locations and housing situations for more than 1 200 accredited institutions fields of study offered by each institution admissions and degree requirements financial aid and grant opportunities details on scholarships fellowships assistantships and internships Organized in an easy to use format that

allows for comparison among the schools and their programs this guide is the perfect source to begin planning for higher education Progress in Environmental Protection and Processing of Resource Xiao Chun Tang,Wei Zhong, Da Chang Zhuang, Chun Sheng Li, Yan Yan Liu, 2013-02-13 Selected peer reviewed papers from the 2012 International Conference on Sustainable Energy and Environmental Engineering ICSEEE 2012 December 29 30 2012 Guangzhou China Lithic Residue Analysis Shannon Croft, 2021 This monograph reviews over 40 techniques and provides a guide to the methodological approaches used in archaeological lithic residue analysis **Florida Law Review** , 2013 **Pavement Management and Rehabilitation, 1990** National Research Council (U.S.). Transportation Research Board, 1990 Transportation Research Record , 1990 **The Standard Periodical Directory** , 1973 This directory may be used to identify specialized trade journals as possible sources of business information or advertising *Government reports annual index* , 199? Agriculture and Natural Resources , 2018 **Interventional Cardiology, Second Edition** Habib Samady, William Fearon, Alan C. Yeung, Spencer B. King, 2018-01-12 The first and best primer for the cardiovascular interventionalist updated with more than twenty new chapters and all new Q A A Doody s Core Title for 2021 Filling a crucial gap in procedural knowledge this groundbreaking reference was the first to focus on interventional cardiovascular procedures Interventional Cardiology Second Edition includes a completely updated section on procedures as well as chapters on the necessary scientific foundation to which specialists will refer every day in their clinical practice In addition each procedural chapter is enhanced by valuable tips and pitfalls from an internationally recognized group of experts The comprehensive coverage of this groundbreaking resource is highly accessible thanks to a well organized full color format that synthesizes important information and provides a consistent template in describing each procedure Throughout the book charts and tables help to summarize key concepts and can serve as the basis for a detailed overview FEATURES NEW to this edition Multiple choice questions with answers at the end of most chapters 21 NEW CHAPTERS including History of Interventional Cardiology Publishing Interventional Cardiology Research Web Based Learning Medical Simulation in Interventional Cardiology Emerging Clinical Applications of Physiologic and Intravascular Imaging Tools An Overview of MitraClip Procedure Cell Therapy for Cardiovascular Disease and more Edited by some of the foremost experts in the field and featuring contributions from key opinion leaders in interventional cardiology Top to bottom coverage of the latest interventional cardiology techniques Valuable perspectives on avoiding and properly managing complications Up to date information on devices Numerous high quality full color images and figures throughout High yield content makes it valuable for board review More than 1 500 illustrations including more than 600 full color photographs Yearbook of International Organizations 2014-2015 (Volume 4) Union of International Associations, 2014-09-17 The Yearbook of International Organizations provides the most extensive coverage of non profit international organizations currently available Detailed profiles of international non governmental and intergovernmental organizations IGO collected and documented by the Union

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