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Z	5.888	0.000	F 50	0.0000

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TOOL	W. COMP.	D. COMP.
001	0.0	0.0
002	0.0	0.0

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02 M3 S4850 ;
03 G000 X1. Z1. Z1. 1-20. 00. 03. ;
04 F50. Z1. ;
05 G014 B-05. H-00. W-00. 0000. ;
06 W000. Z1. Z1. 00. 000. ;
07 G0125 00. 00. 00. 000. 00. 00. ;
08 G01 ;
09 M1 ;
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11 M0 ;
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