

| <i>M Code</i> | <i>Turning</i> | <i>Milling</i> |
|---------------|---|---|
| M00 | Compulsory program stop | Compulsory program stop |
| M01 | Optional program stop | Optional program stop |
| M02 | End of program (usually with reset no rewind) | End of program (usually with reset no rewind) |
| M03 | Spindle rotation normal | Spindle rotation normal |
| M04 | Spindle rotation reverse | Spindle rotation reverse |
| M05 | Spindle stop | Spindle stop |
| M06 | Tool change | Automatic tool change (ATC) |
| M07 | High-pressure Coolant mist ON | High-pressure Coolant mist ON |
| M08 | Coolant ON (coolant pump motor ON) | Coolant ON (coolant pump motor ON) |
| M09 | Coolant OFF (coolant pump motor OFF) | Coolant OFF (coolant pump motor OFF) |
| M10 | Chuck open | --- |
| M11 | Chuck close | --- |
| M12 | Tailstock quill IN | --- |
| M13 | Tailstock quill OUT | --- |
| M19 | Spindle orientation (optional) | Spindle orientation |
| M21 | Tailstock forward | --- |
| M22 | Tailstock backward | --- |
| M28 | Return to origin | --- |
| M29 | Rigid tap | --- |
| M30 | Program end (always with reset and rewind) | Program end (always with reset and rewind) |
| M41 | Low gear select | Low gear select |
| M42 | High gear select | High gear select |
| M68 | Hydraulic chuck close | --- |
| M69 | Hydraulic chuck open | --- |
| M78 | Tailstock advancing | --- |
| M79 | Tailstock reversing | --- |
| M94 | Cancel mirrorimage | Cancel mirrorimage |
| M95 | Mirrorimage of X axis | Mirrorimage of X axis |
| M96 | Mirrorimage of Y axis | Mirrorimage of Y axis |
| M98 | Subprogram call | Sub program call |
| M99 | Subprogram end | Subprogram end |

M Codes For Fanuc Ot Control

A Gutmann



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