

Brief Overview Manual Guide *i*

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL TOOL COMP. 1	DRIFT TO GO	SPEED	COMP. 1
X 10.0000	0.0000	S 1000	1.000000
Z 20.0000	0.0000	FEED INCH/REV	1.0000
C 0.0000	0.0000	F 0.00	1.0000
Y 0.0000	0.0000		1.0000

COMP. 1	COMP. 1
1. G00 X00.0 Z0.0	1. G00 X00.0 Z0.0
2. G01 X00.0 Z0.0	2. G01 X00.0 Z0.0
3. G01 X00.0 Z0.0	3. G01 X00.0 Z0.0
4. G01 X00.0 Z0.0	4. G01 X00.0 Z0.0
5. G01 X00.0 Z0.0	5. G01 X00.0 Z0.0
6. G01 X00.0 Z0.0	6. G01 X00.0 Z0.0

total End of block

REVERSE	START	PAUSE	SINGLE	STOP	FEED	OUTDRIP	ENTER	FL/POIN	EMPTY
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Fanuc 6t Programming Manual

Raffaela Di Napoli



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Proceedings of the 3rd International Conference on Flexible Manufacturing Systems and 17th Annual IPA Conference, 11-13 September 1984, Boeblingen, West Germany Fraunhofer-Institut für Produktionstechnik und Automatisierung,1984 American Machinist ,1980 *CME* ,1984 **Chartered Mechanical Engineer** ,1984 *Business Japan* ,1986-07 *Industrial Equipment News* ,1980 **School Shop/tech Directions** ,1990 *School Shop* ,1985

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