

Brief Overview Manual Guide *i*

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)	FEED (MM)	SPINDLE	COMPASS
X 10.0000	S 1000		0.000000
Z 20.0000			1.000
C 0.0000	F 0.00		1000 Hz
Y 0.0000			0.000000

3D Simulation View: A green cylindrical part is shown in a 3D perspective view.

Program List (COMPASS):

- 01 G00 X00.0 Z0.0
- 02 G01 Z20.0 F0.1
- 03 G01 X10.0 Z20.0
- 04 M01

Buttons: REVERSE, START, PAUSE, SINGLE, STOP, TOOL, OUTSTOP, ENTER, FL/POIN, MEMORY.

Fanuc Cnc Programming Manual For Cutting

IM Harris



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