



## Doosan MX Series M-Code List

<b>M-Code</b>	<b>UPPER UNIT</b>	<b>LOWER UNIT</b>
M00	PROGRAM STOP	PROGRAM STOP
M01	OPTIONAL PROGRAM STOP	OPTIONAL PROGRAM STOP
M02	PROGRAM END	PROGRAM END
M03	LEFT SPINDLE FORWARD ROTATION	LEFT SPINDLE FORWARD ROTATION
M04	LEFT SPINDLE REVERSE ROTATION	LEFT SPINDLE REVERSE ROTATION
M05	LEFT SPINDLE STOP & SELECTION	LEFT SPINDLE STOP & SELECTION
M06	ATC TOOL CHANGE COMMAND	
M07	BED SHOER COOLANT ON	BED SHOER COOLANT ON
M08	COOLANT ON (UPPER SIDE)	COOLANT ON (UPPER SIDE)
M09	COOLANT OFF (UPPER SIDE)	COOLANT OFF (UPPER SIDE)
M10	PARTS UNLOADER DOWN TO CHUCK	PARTS UNLOADER DOWN TO CHUCK
M11	PARTS UNLOADER RETURN TO HOME	PARTS UNLOADER RETURN TO HOME
M12	COOLJECT ON (UPPER SIDE)	COOLJECT ON (UPPER SIDE)

# M Codes For Doosan

**RM Cervero**



## **M Codes For Doosan:**

**Computer-Integrated Engineering Design and Manufacture** Wilson R Nyemba,2025-10-21 This book presents advanced concepts of computer aided design and computer aided manufacture through modelling and computer numerical control coupled with the simulation of production systems It dwells on the subtle and key features such as the applications and effective use of dynamic blocks in modelling subtractive and additive layer manufacturing flexible manufacturing systems and automation and robotics The text Discusses the principles of computer aided design in a comprehensive manner and applications of the AutoCAD interface programming language Covers aspects of product development and design together with accompanying principles of design for manufacture and assembly Explains the integrated approach to design and manufacture enhanced by modelling simulation and analysis software with capabilities for electronic transfer and interchange between the software packages Presents process planning and part programming with MasterCAM generating toolpaths and selecting machine tools for subtractive manufacturing and step by step worked examples to enhance the understanding of principles and concepts of engineering design and manufacture Explores sequential control and logical sequencing configuration of industrial robots and challenges in programming robots The integrated nature of this book and the examples therein are intended for senior undergraduates graduate students academic researchers and practising engineers in various fields of engineering such as but not limited to aeronautical civil electrical industrial manufacturing mechanical mechatronics and production engineering

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