



13. At the top of the power cap module disconnect red and black battery connectors. Verify zero volts DC across previously removed red and black battery connectors.
14. Power is now locked out.

**NOTE:** *In the event service will continue into another day, and/or the machine will cause a hazard if reenergized after the authorized employee leaves the location, leave the A/C cord cover installed with a "transition" lock and yellow tag attached.*

*If more than one authorized employee is going to conduct service on the same system, at the same time, multiple locking devices must be employed and **each** authorized employee must adhere to the entire LOTO procedure.*

### Testing and Positioning During Service

In the event that lockout/tagout devices must be temporarily removed from the energy isolating devices, for testing or positioning purposes, the following sequence shall be followed:

1. Clear the machine of tools and materials.
2. Ensure that all employees/individuals in area are safely positioned or removed.

# Ge Challenger Manual

**Jicheng Xie**



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