

ACTUAL POS. (ABS.)

X 327.200
 Y 106.500
 Z 0.000

C 0.000 B 0.000

DIST TO GO

G00

X 0.000
 Y 0.000
 Z 0.000
 C 0.000
 B 0.000

SPINDLE S1

S 2002

FEED F 800

90%
 MM/MIN
 70% (X)

O 2001
 N 00004
 T 5
 D 0 H 0
 S 2000 M2
 F 200.00000

G00 17 40 54
 G80 49 90 98
 G69 13.1

SIMULATE-ANIMATE

O2001 CHAR<—>



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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

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