```
O1000

G90 G80 G64 G40
G17
T17
M6 (Milling tool ø32 R3.1)

S15000 M3
G0 G90 G54.2 P1 A0 C0 X-100. Y0
M7

G43 G0 Z3. H17 M8
D17(Tool Radius)
G1 Z0 F200.

#1=18.(Radius)
#2=5.(Depth)
M98 P500(Call Program 500)

G90G0Z3.
X0 Y0
G1 Z0

#1=20.(Radius)
#2=10.(Depth)
M98P500(Call Program 500)

G90G0Z3.
X100. Y0
G1 Z0

#1=25.(Radius)
#2=5.(Depth)
M98P500(Call Program 500)

G90
G0 G53 Z0
M30
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J Rink

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Measurement II Design of Remote Real Time Measuring System of Temperature and Humidity based on Raspberry Pi and Java Language Design of Emotional Physiological Signal Acquisition System EMC Effects On High Resolution Spaceborne SAR Image Real time Pupil Detection based on Contour Tracking Chip Manufacturing Data Integration and Transmission A DCT domain based Research and Application of the Algorithm of Digital Audio Watermark Detection of Placido rings fracture based on ECC image registration Research on High precision Calibration and Measurement Method based on Stereo Vision Comparison of Three Weak Small Moving Target Detection Methods based on Time Domain Filtering Breath Sounds Detection System based on SOPC A Novel Fiber optic Sensor for the Determination of Melting Point of Solids Method for Measuring Internal Liquid Level of Sealed Metal Container by Ultrasonic Design of Silicon on Sapphire Pressure Sensor For High Temperature And High Pressure Applications The Federated Filtering Algorithm based on the Asynchronous Multisensor System A Kind of Self tuning Kalman Filter for the High Maneuvering Target Tracking System A Multitasking Run Time Prediction Method based on GBDT in Satellite Ground Application System Unmanned Ground Vehicle Behavior Decision via Improved Bayesian Inverse Reinforcement Learning Analysis of the High Frequency Vibration on Radar Imaging in the Terahertz Band Object Tracking for Satellite Video based on Kernelized Correlation Filters and Three Frame Difference Noise Removal and Detail Enhancement of Passive Infrared Image Pretreatment Method for Robot Vision Failure Mechanism and Support Strategy of Deep Roadway with High Horizontal Stress and Broken Rock Masss Design of a Climbing Robot for Nuclear Environmental Monitoring Part V Mechatronics and Electrical Engineering I The design and simulation of the new Space Release Device The Adjusting Method of Box Girder Pose based on Spatial Coordinate Transformation Application of Discrete Element Method in the Analysis of Loader Shovel Loading Process Application of Piecewise Catenary Method in Length Calculation of Soft Busbar in Ultra high Voltage Substation Calculation Method of Stiffness Matrix in Non linear Spline Finite Element for Suspension Cable A Load Outage Judgement Method Considering Voltage Sags Macro Program Application on Non circular Curve Machining in CNC Lathe Singular Configuration Analysis for the Structure of Hybrid Grinding and Polishing Machine Static Analysis and Size Optimization for the Bed of Gantry Milling Machine based on ANSYS Workbench Research and Optimization of Clip Type Passive Manipulator Research on Material Removal of Belt Polishing for Blade Complex Surface Visual Servoing based object pick and place manipulation system Research on Wind Loads of Container Ship based on CFD Design and Research of Model Sting Support Control System of Icing Wind Tunnel Development of Control System of Icing Wind Tunnel Railway Track Collapse Monitoring System in Mining Area based on KALMAN Filter The Method of Harmonic Source Identification in Power Supply System Optimization for the Balancing Cylinder of a 3 DOF Planar Manipulator Finite Element Modal Analysis of an Eight axis Industrial Robot Painting System Applied to Boarding Bridge Painting Bayesian based Fault Identification for Nonlinear Mechatronic System with Backlash A CAD CAE Integrated Optimization of Hot Runner System Study On Tool Path Design for a Novel Incremental

Sheet Metal Bending Process Research on Tribological Characteristics of 316L Stainless Steel against PEEKHPV under Water Lubrication Turbofan Engine Controller Optimal Design based on Grey Wolf Optimizer Part VI Mechatronics and Electrical Engineering II Research of the EMI Suppression Circuit in the ASM Power Research on the Relationship Identification and Governance Countermeasures of Stakeholder in Two Phases of Thermoelectric Projects Study on the Fluctuating Pressure and Aerodynamic Noise at Car Rearview Mirror Zone Model and Simulation of Vehicle Based on Modelica Language Research on Asynchronous Starting Characteristics of Synchronous Motors Based on TSC Reactive Power Compensator Motorcycle Engine Controller Design and Matlab Simulink Simulation An Efficient Bilinear Factorization based Method For Motion Capture Data Refinement Reliability Evaluation of Embedded Real time System based on Error Scenario Coordinate Transformation on CNC Machining of Quasi Hypoid Gear Study on the Influence of Rolling Wheels on Car External Flow Field and Aerodynamic Noise Hardware Software Partitioning Algorithm under Multi Constraints for the Optimization of Power Consumption Research of Metering Arithmetic for Distortion Power Study of the Influence of the Diode Ideality Factor on the Si Solar Cell Application of the Haar Classifier in Obstacle Target Detection Virtual Assembly Process Simulation for Hybrid Car Battery based on DELMIA Information Flow Integrity of ECPS based on Domain Partition Simulating the Time Domain Response for Monopole Antennas Excited by DC Voltage Source Permanent Magnet Brushless DC Motor Driver Base On DSP56F8346 The Study on the Power Transmission Line Icing Image Edge Detection based on DTW Measure Cluster Analysis **CNC Programming Handbook** Peter Smid,2000 This handbook is a comprehensive guide to CNC programming covering virtually all CNC programming subjects in exceptional detail Both milling and turning topics are discussed with nearly 1 000 illustrations tables formulas and actual examples Besides being an invaluable in depth reference this book is well suited for use as a basic text in a wide variety of CNC training programs **Japanese Technical Periodical Index** ,1987 **Software for Industrial Automation** United Nations. Economic Commission for Europe,1987 **American Machinist & Automated Manufacturing** ,1988 **Custom Macro Programming** Fanuc FANUC America,2018-01-16 book **CNC Programming Handbook** Peter Smid,2008-06-01 *CEP Software Directory* ,1998 *Metals Abstracts* ,1987 Tragedii͡a sovetskoĭ derevni ,1999 **CNC Programming Handbook - Ebook** Peter Smid,2005-09-23 Over its first two editions this best selling book has become the de facto standard for training and reference material at all levels of CNC programming Used in hundreds of educational institutions around the world as the primary text for CNC courses and used daily by many in field CNC programmers and machine operators this book literally defines CNC programming Written with careful attention to detail there are no compromises Many of the changes in this new Third Edition are the direct result of comments and suggestions received from many CNC professionals in the field This extraordinarily comprehensive work continues to be packed with over one thousand illustrations tables formulas tips shortcuts and practical examples The enclosed CD ROM now contains a fully functional 15 day shareware version of CNC

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