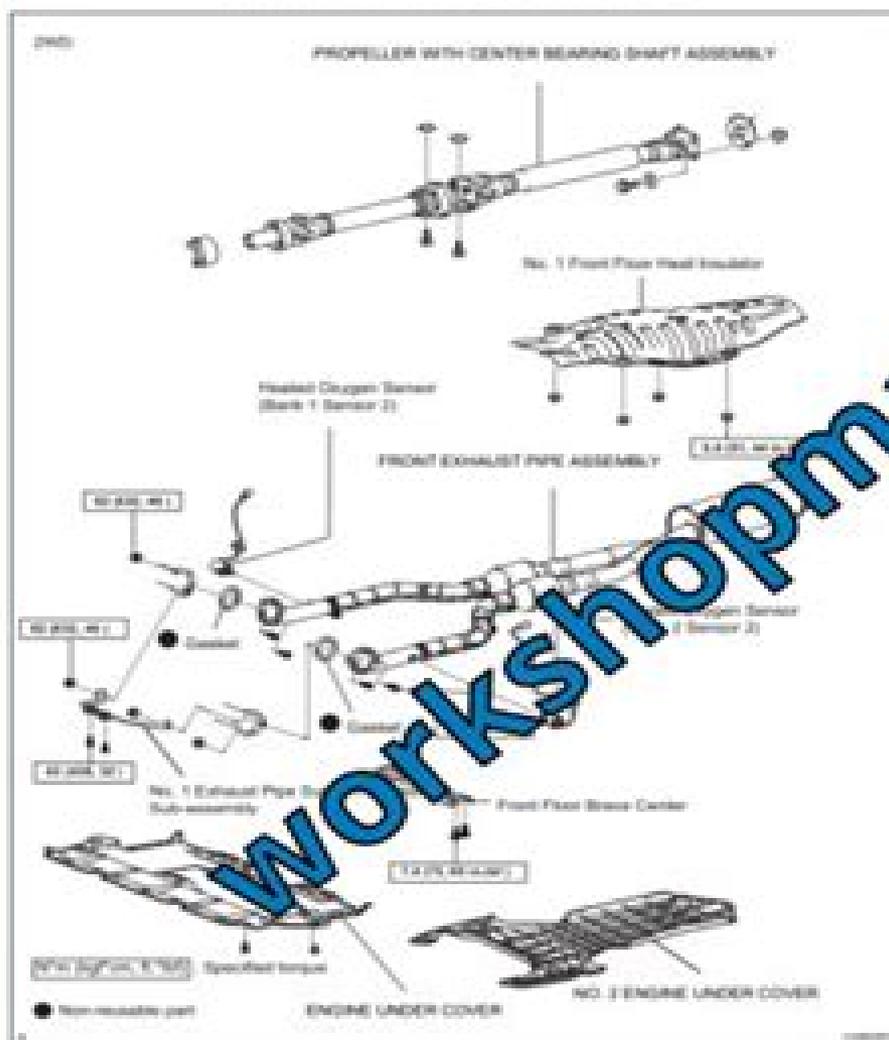


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EM-18

NOA-PBE ENGINE MECHANICAL - ENGINE ASSEMBLY



EM-2

NOA-PBE ENGINE MECHANICAL - ENGINE



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- Confirm the terminal numbers before connecting them. Connecting the wrong terminals can damage the engine.
 - When checking the ignition timing, the transmission should be in the neutral.
- (4) Using a timing light, check the ignition timing.
 - Ignition Timing: 8 to 12 BTDC at idle
 - (5) Remove the SST from the DLC3.
 - (6) Check the ignition timing.
 - Ignition Timing: 8 to 15 BTDC at idle
 - (7) Check that the ignition timing advances immediately when the engine speed is increased.
 - (8) Disconnect the timing light from the engine.
 - (9) Install the V-bands cover sub-assembly.

3. **INSPECT ENGINE IDLE SPEED**
 - (a) Warm up and stop the engine.

NOTICE:

A warmed up engine should have an engine coolant temperature of over 80°C (176°F) and an engine oil temperature of 82°C (142°F), and the engine rpm should be stabilized.
 - (b) When using the intelligent tester:
 - (1) Connect the intelligent tester to the DLC3.

NOTICE:

Switch off all accessories and A/C before connecting the intelligent tester.
 - (2) Raise the engine speed at 2,500 rpm for approx. 90 seconds.
 - (3) Push the intelligent tester main switch ON.
 - (4) Enter the following items: powertrain / Engine and ECT / Data list / Engine SPD.

Idle speed:
- 600 to 700 rpm

NOTICE:

When checking the idle speed, the transmission should be in the neutral. **HINT:**

Please refer to the intelligent tester operator's manual for further details. If the idle speed is not as specified, check the air intake system.
 - (5) Disconnect the intelligent tester from the DLC3.

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