

MasterCAM Surfacing Tutorial

'Surfacing' is a machining operation in which a 3D contoured surface is milled from a block of stock material through a series of cuts. Typically this is done in two operations, a 'Rough' pass and a 'Finish' pass. The purpose of the 'Rough' pass is to remove as much material in as quick of time as possible, this is typically done with a large bit and gives a rough secondary texture to the material. Often the process is stopped after the 'Rough' process, and if the roughing operation is done with a small enough bit the surface's roughness may be suitable for many applications. If a smoother finished surface is desirable a second series of cuts can be made with a smaller bit at a higher infeed giving a smooth polished surface. This tutorial covers the basic operations needed to do a 'Rough' tool path based on a given 3D surface.

Surface Creation

- 1) The creation of an appropriate surface for machining is the first step in the 'Surfacing' operation. As you prepare your surface the modeling environment should be set so the Z-axis is vertical and the working units are inches/feet. The optimal surface for machining is BREP based, this can be created in Maya, Rhino or SolidWorks. The surface should be placed with the highest point on the surface is just below the XY plane. The mill will treat the XY plane as the top of the material, anything above the XY plane will not be cut. The part should also be positioned entirely in the positive XZ quadrant (upper right quadrant) of the axis.
- 2) Once you have modeled a surface it must be exported as a file in IGES format. If possible it is suggested you select the individual elements to be CNC milled and export only those pieces, avoiding the exporting of lights, cameras, other objects, etc.



Positioning the surface in X,Y and Z



Exporting the surface as an IGES file

Manual Mastercam 9 Surface

WJ Hussar



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Mastercam X Mill/Solids Update Training Tutorial Mariana Lendel,2005 *Handbook of Fixture Design* American Society of Tool and Manufacturing Engineers,1962 War Department Education Manual United States Armed Forces Institute,1944 *Mechanical Engineers' Handbook, Volume 3* Myer Kutz,2015-03-02 Full coverage of manufacturing and management in mechanical engineering Mechanical Engineers Handbook Fourth Edition provides a quick guide to specialized areas that engineers may encounter in their work providing access to the basics of each and pointing toward trusted resources for further reading if needed The book s accessible information offers discussions examples and analyses of the topics covered rather than the straight data formulas and calculations found in other handbooks No single engineer can be a specialist in all areas that they are called upon to work in It s a discipline that covers a broad range of topics that are used as the building blocks for specialized areas including aerospace chemical materials nuclear electrical and general engineering This third volume of Mechanical Engineers Handbook covers Manufacturing Management and provides accessible and in depth access to the topics encountered regularly in the discipline environmentally benign manufacturing production planning production processes and equipment manufacturing systems evaluation coatings and surface engineering physical vapor deposition mechanical fasteners seal technology statistical quality control nondestructive inspection intelligent control of material handling systems and much more Presents the most comprehensive coverage of the entire discipline of Mechanical Engineering Focuses on the explanation and analysis of the concepts presented as opposed to a straight listing of formulas and data found in other handbooks Offers the option of being purchased as a four book set or as single books Comes in a subscription format through the Wiley Online Library and in electronic and other custom formats Engineers at all levels of industry government or private consulting practice will find Mechanical Engineers Handbook Volume 3 an off the shelf reference they ll turn to again and again Milling Machines ,1983 **Official Gazette of the United States Patent and Trademark Office** ,1975 *Perpetual Trouble Shooter's Manual* John Francis Rider,1942 *Air Force Regulation* United States. Department of the Air Force,1978 **American Machinist** ,1934 **Machining Simulation Using SOLIDWORKS CAM 2018** Kuang-Hua Chang,2019-02 This book will teach you all the important concepts and steps used to conduct machining simulations using SOLIDWORKS CAM SOLIDWORKS CAM is a parametric feature based machining simulation software offered as an add in to SOLIDWORKS It integrates design and manufacturing in one application connecting design and manufacturing teams through a common software tool that facilitates product design using 3D solid models By carrying out machining simulation the machining process can be defined and verified early in the product design stage Some if not all of the less desirable design features of part manufacturing can be detected and addressed while the product design is still being finalized In addition machining related problems can be detected and eliminated before mounting a stock on a CNC machine and manufacturing cost can be estimated using the machining time

estimated in the machining simulation This book is intentionally kept simple It s written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM This book provides you with the basic concepts and steps needed to use the software as well as a discussion of the G codes generated After completing this book you should have a clear understanding of how to use SOLIDWORKS CAM for machining simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs In order to provide you with a more comprehensive understanding of machining simulations the book discusses NC numerical control part programming and verification as well as introduces applications that involve bringing the G code post processed by SOLIDWORKS CAM to a HAAS CNC mill and lathe to physically cut parts This book points out important practical factors when transitioning from virtual to physical machining Since the machining capabilities offered in the 2018 version of SOLIDWORKS CAM are somewhat limited this book introduces third party CAM modules that are seamlessly integrated into SOLIDWORKS including CAMWorks HSMWorks and Mastercam for SOLIDWORKS This book covers basic concepts frequently used commands and options required for you to advance from a novice to an intermediate level SOLIDWORKS CAM user Basic concepts and commands introduced include extracting machinable features such as 2 5 axis features selecting a machine and cutting tools defining machining parameters such as feedrate spindle speed depth of cut and so on generating and simulating toolpaths and post processing CL data to output G code for support of physical machining The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples Both milling and turning operations are included One of the unique features of this book is the incorporation of the CL data verification by reviewing the G code generated from the toolpaths This helps you understand how the G code is generated by using the respective post processors which is an important step and an excellent way to confirm that the toolpaths and G code generated are accurate and useful Who is this book for This book should serve well for self learners A self learner should have basic physics and mathematics background preferably a bachelor or associate degree in science or engineering We assume that you are familiar with basic manufacturing processes especially milling and turning And certainly we expect that you are familiar with SOLIDWORKS part and assembly modes A self learner should be able to complete the fourteen lessons of this book in about fifty hours This book also serves well for class instruction Most likely it will be used as a supplemental reference for courses like CNC Machining Design and Manufacturing Computer Aided Manufacturing or Computer Integrated Manufacturing This book should cover five to six weeks of class instruction depending on the course arrangement and the technical background of the students

Applications of Design for Manufacturing Samir Botros Billatos,Byoung Sung Kim,1998 Comprises nine contributions which explore the tools and methodologies of DFM The contributions look at methods of design and manufacturing that have to be incorporated to effectively utilize resources and enhance competitiveness in the marketplace Specific topics include designing machine tools t

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web if you hold an active or have an expired retired dental dental hygiene or dental therapy license there is no paperwork required to verify your credentials your new licensing board will need to use our online verification system to verify your oregon license which is available here online oregondentistry org verifylicense

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web oregon board of dentistry chapter 818 division 21 examination and licensing 818 021 0010 application for license to practice dentistry 1 an applicant to practice general dentistry in addition to the requirements set forth in ors 679 060 and 679 065 shall submit to the board satisfactory evidence of

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web sep 27 2021 the official oregon board of dentistry address and contact information is listed below board of dentistry name oregon board of dentistry physical address 1500 sw 1st avenue suite 770 portland or 97201 mailing address 1500 sw 1st avenue suite 770 portland or 97201 telephone and email contact information phone

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