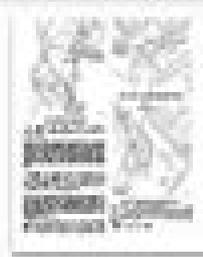


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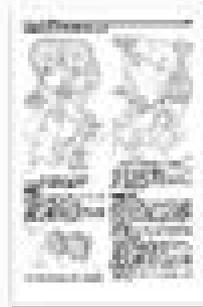
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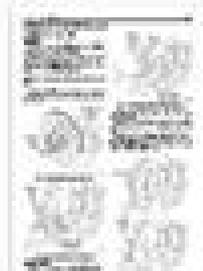
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REMOVAL AND INSTALLATION (CONTINUED)

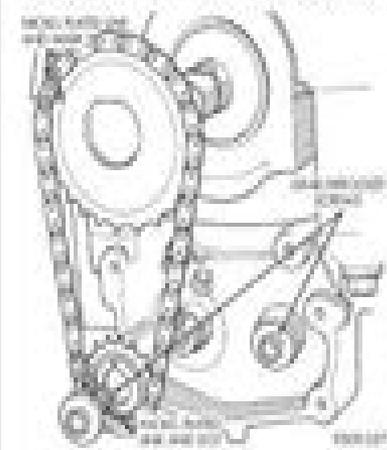


Fig. 39 Drive Chain and Sprockets

Remove balance shaft gear and drive sprocket mounting screws and crankshaft chain sprocket. Remove chain and sprocket assembly (Fig. 39). Using two ends gear bar, work the sprocket back and forth until it is off the shaft.

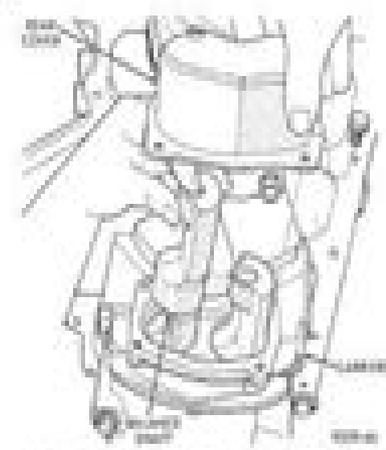


Fig. 40 Balance Shaft—Removal/Installation

BALANCE SHAFT CARRIER

The following components will remove/install during carrier removal. Coat cross pins, balance shafts and the cam cover (Fig. 41).

- 1 Remove chain cover and drive balance shaft chain sprocket screw.
- 2 Loosen tension gear and adjusting screws, raise drive balance shaft downward through drive chain sprocket. Sprocket will hang in lower chain loop.
- 3 Remove carrier to machine mounting bolts in engine carrier.

BALANCE SHAFT INSTALLATION

Balance shaft and carrier assembly installation is the reverse of the removal procedure. During final balance crankshaft to balance shaft timing must be established. Refer to Timing procedure not listed in this section.

BALANCE SHAFT TUNE

With balance shafts installed in carrier (Fig. 42) position carrier on crankcase and install four screws. Tighten screws to 100 in.-lb. (13.6 Nm) torque. Turn on oil. Periodic to normal operation of engine. Final start hot drive gear on sprocket drive shaft will free lock pins on drive chain shaft. After start,

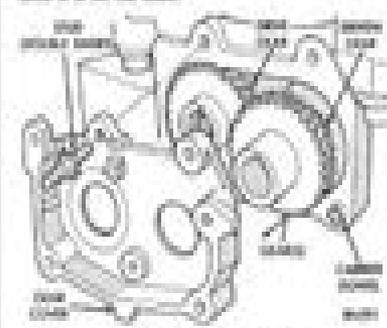


Fig. 41 Cam Cover and Gears

Remove carrier gear cover and balance shafts (Fig. 41). Coat carrier on crankcase and install four screws. Tighten screws to 100 in.-lb. (13.6 Nm) torque. Turn on oil. Periodic to normal operation of engine.

# Manual Chrysler Grand Voyager 1997

**IM Harris**



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