

Unit 3 Progress Test A

Grammar

1 Circle the correct words to complete the sentences.

- There are **only a few** / **a little** actors in that new play.
- It doesn't matter **how much** / **how many** action scenes there are in a film if there isn't a good storyline.
- I think **some** / **any** soundtracks are more interesting than the film itself.
- Have you got **much** / **many** money with you?
- There is **much** / **a lot of** work to do if you want to finish today.
- There weren't **some** / **any** people left in the building.
- There are **not much** / **not many** sitcoms that I like.
- Would you like **some** / **a little** new video games for your birthday?

Mark: ____ / 8

2 Read the advice for an actor on a film set. Rewrite the advice using one of the verbs in brackets.

- It's very important to bring some food and water with you.

I (must / have to) _____.

- You are not allowed to use your mobile phone on the set.

I (mustn't / don't have to) _____.

- Don't look at the camera when you're acting.

I (mustn't / don't have to) _____.

- It's important to learn the script.

I (must / mustn't) _____.

- If you are sixteen or under, it's compulsory to bring a parent with you.

I (must / have to) _____.

- It isn't necessary to wear special clothes.

I (needn't / mustn't) _____.

- It isn't necessary to stay on the film set after 6 p.m.

I (mustn't / don't have to) _____.

Mark: ____ / 7

3 Complete the advert with the words below.

don't have to have to must (*2) mustn't

"Right, I ¹ _____ eat something. Boil the water, open the packet, read the instructions ... Oh no, I ² _____ prepare a lot of vegetables!"

Does this sound like you in the kitchen? If it does, you need **READYLUNCH!**

Open the packet.

Don't worry – you ³ _____ prepare any vegetables.

Just add hot water, sit down and enjoy!

But remember, you ⁴ _____ tell your friends about this or they'll all want one!

Go on. You really ⁵ _____ try it!

Mark: ____ / 5

Intermediate Progress Test Unit 3

A Loxley



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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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