MANUAL GUIDE i

MEM 13:48:14

ACTUAL POS. (ABS.)

X 327.200

Y 106.500

Z 0.000

C 0.000 B 0.000

DIST TO GO

G00

X 0.000

Y 0.000

Z 0.000

C 0.000

B 0.000

SPINDLE S1

S 2002

90%

FEED

F 800

70% (X)

MM/MIN

O 2001

N 00004

T 5

D 0 H 0

S 2000 M2

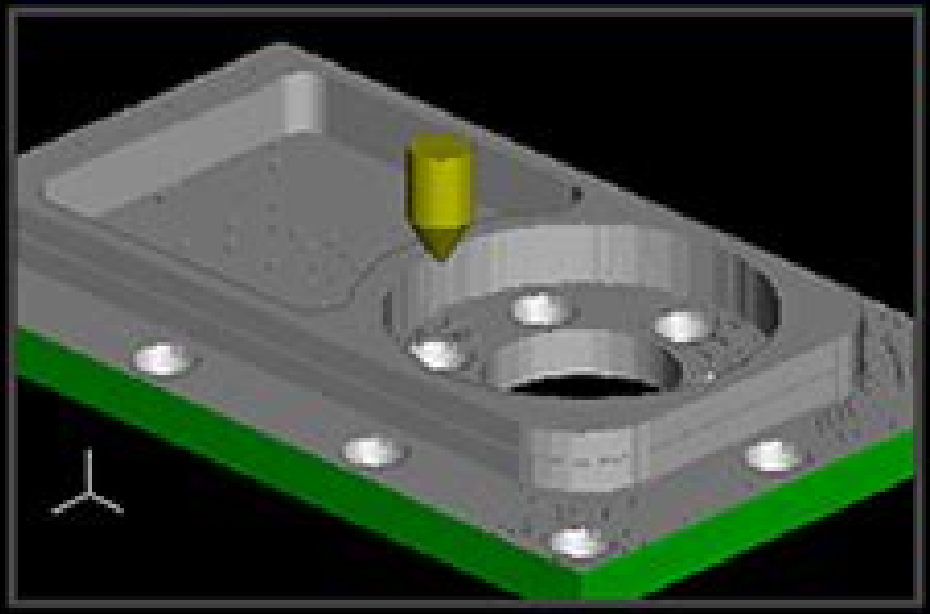
F 200.00000

G00 17 40 54

G80 49 90 98

G69 13.1

SIMULATE-ANIMATE



O2001 CHAR←→

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1  O2001 (DEMOMAINGEAR) ;
2  G1902 B200. D200. H40. I100.
   J100. K3. ;
3  G40 G49 G80 ;
4  G90 ;
5  G0 X0 Y0 Z300 ;
6  ;
7  T02 ;
8  D2 ;
9  G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.
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