The Ultimate Guide to CNC Programming: Mastering Fanuc G Codes and CNC Commands

G-code Sample

```
M190    S60                         ; wait for bed temp
M109    S215                        ; wait for extruder temp
G29                                 ; mesh bed leveling
G1      X10 Y-3.0 Z0.5 F6000.0
G92     E0.0
G1      X60.0 E9.0 F1000.0          ; intro line
G1      X100.0 E12.5 F1000.0        ; intro line
G92     E0.0
```

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R Sandford

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