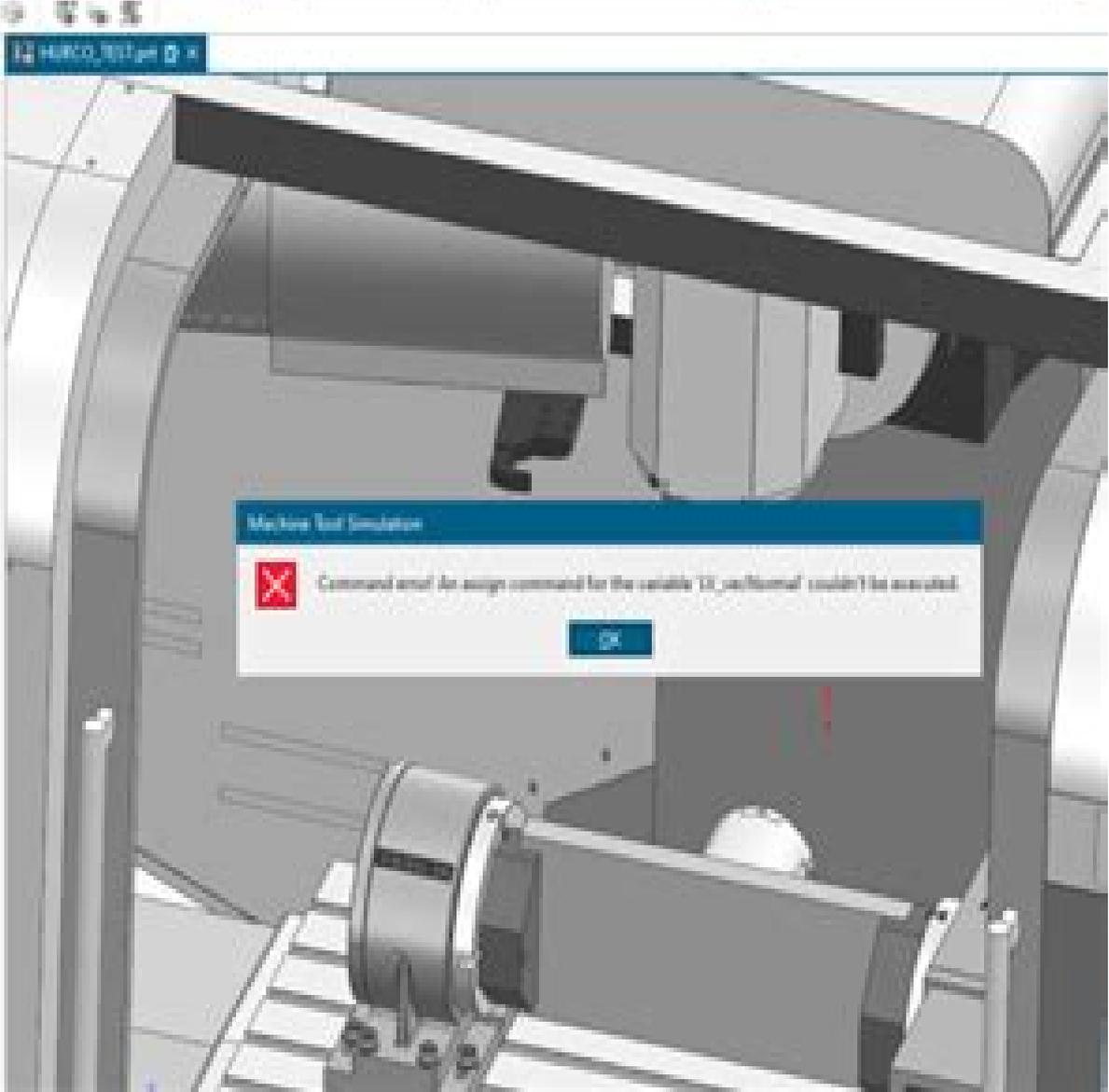




```
Simulation View
- Channel
  Main
- Data
- NC Program - TEST.MC1
13 N10 G0,
14 N11 G0,
15 N14 M320
16 N15 M340
17 (Tool Number : 1)
18 (Tool Name : P111)
19 (Tool Diameter : 16.0)
20 (Tool Tip Radius : 0.00)
21 (Tool Overhang : 75.00)
22 (Gage Length : 75.00)
23 N20 G00 M6
24 N10 G04
25 N11 G0 G90 X0, A90,
26
27 (Feed in this format)
28 N14 G08.2 X-37.847 Y-0.001 Z0.0 A90, 90,
29
30 (Rot in this format)
31 N14 G08.2 X0.0 Y0.0 Z0.0 R0. 390. 10,
32 N11 G03.1
33
34
35
36
37 N16 G00 M3
38 N18 G17 X-37.847 Y-0.001
39 G40 G43 Z0. M1
40 G42 M0
41 G44 Z75,
42
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