

\*Dimension to be obtained by adjusting the throwout lever.

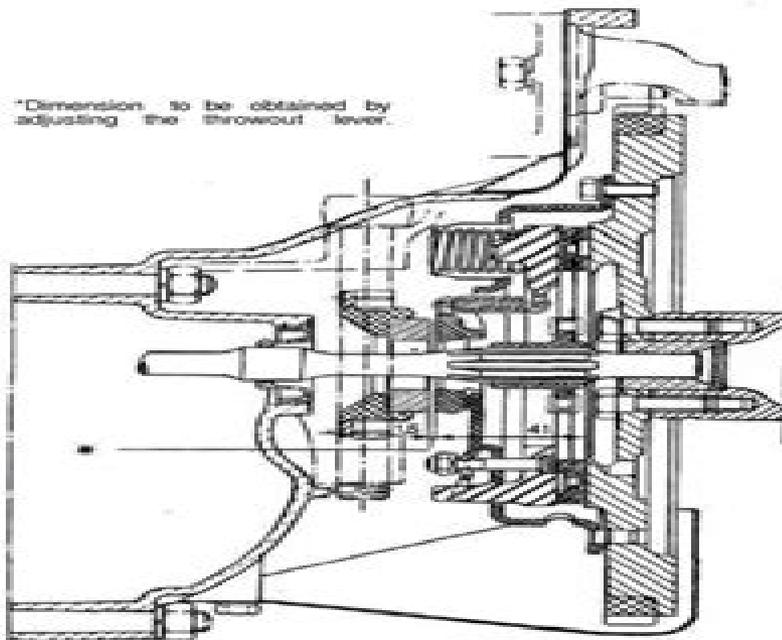


FIG 5:1 Clutch assembly longitudinal section (new 500, 500D sedan and early station wagon)

### 5:2 Removal and installation

To remove the clutch unit from the vehicle proceed as follows:

- 1 Remove the engine (Chapter 1) or separate the gearbox from the engine as described in Chapter 6.
- 2 Remove the six screws and washers that secure the clutch cover to the flywheel and gently ease the cover assembly from the location dowels in the flywheel and lift away. This will also free the driven plate.
- 3 Carefully clean the driven plate and clutch cover using a compressed air jet.
- 4 To refit the clutch cover assembly to the flywheel ensure that the driven plate is assembled the correct way round as shown in FIG 5 :1 and place the cover onto the flywheel using the locating dowels.
- 5 To ensure that the driven plate is correctly centred use Fiat pilot A.62023 (see FIG 5 : 5) or a suitably sized mandrel. Tighten the clutch mounting screws diagonally a turn at a time to ensure correct location of the cover onto the flywheel face. Finally, tighten to a torque wrench setting of 5.8 to 7.2 lb ft.

### 5 :3 Dismantling and inspection of clutch cover

New 500, 500D sedan and early 500 station wagon :

To dismantle the clutch cover assembly proceed as follows:

- 1 Place the clutch cover assembly on Fiat fixture A.62038 as shown in FIG 5 :6 and lock the cover using the three T-handles provided.
- 2 Release the withdrawal lever carrier ring springs and lift away the ring.
- 3 Unscrew the withdrawal lever fixing nuts on the bolts and lift out the levers and washers. Gradually slacken the three T-handles so relieving the pressure of the clutch springs. Remove the clutch cover, springs and lever mounting bolts. Carefully mark all the components to ensure that they are assembled correctly so ensuring that correct balance of the clutch unit is obtained.

### Inspection:

Thoroughly clean all parts using a compressed air jet and proceed as follows:

- 1 Thoroughly check the springs for signs of overheating causing loss of tension and compare the effective length of the springs which when fitted new should have a length of .9646 inch under a load of not less than 43 lb. If the spring length is less than the recommended dimension fit a complete new set of springs.
- 2 The length of the withdrawal lever carrier ring retaining springs should be checked which under a normal clutch load should be .7677 inch whilst the length of the expanded spring under a load of 4.85 ± .44 lb should be 1.1811 inch. If the springs show sign of heating or weakening a new set should be fitted.
- 3 Check the withdrawal levers and their bolts for excessive wear and fit new parts as necessary.
- 4 Inspect the pressure plate for an excessively ridged surface or signs of cracking. If the ridges are not too severe the face may be refaced by turning on a centre lathe. Also inspect the flywheel friction surface which may also be refaced providing that the ridges are not too severe.
- 5 Whenever the clutch driven plate linings are worn a new driven plate should be fitted.
- 6 Inspect the clutch shaft splines and these should not have a lengthwise clearance in excess of .0039 inch and side clearance of .0118 inch with respect to the driven plate hub. Ensure that the driven plate slides easily on the clutch shaft protruding from the rear of the gearbox differential unit as any plate drag may be the cause of difficulty in gear selection.

### 5 :4 Assembly and adjustment

#### New 500 sedan

To assemble the clutch cover assembly proceed as follows:

- 1 Place the pressure plate complete with carrier ring bolts and springs on Fiat fixture 62038 (see FIG 5:2).
- 2 Fit the six pressure springs in their respective seats on the pressure plate. Insert the cups on the springs and replace the cover.
- 3 Compress the clutch cover, continually checking that the withdrawal lever supporting bolts are properly guided into their holes in the cover. Onto the bolts, fit the three withdrawal levers with their relevant nuts and washers.
- 4 Replace the carrier ring on the levers and hook up the retaining springs.

# Fiat 500 1972 Repair Service Manual

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## **Table of Contents Fiat 500 1972 Repair Service Manual**

1. Understanding the eBook Fiat 500 1972 Repair Service Manual
  - The Rise of Digital Reading Fiat 500 1972 Repair Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Fiat 500 1972 Repair Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fiat 500 1972 Repair Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fiat 500 1972 Repair Service Manual
  - Personalized Recommendations
  - Fiat 500 1972 Repair Service Manual User Reviews and Ratings
  - Fiat 500 1972 Repair Service Manual and Bestseller Lists
5. Accessing Fiat 500 1972 Repair Service Manual Free and Paid eBooks

- Fiat 500 1972 Repair Service Manual Public Domain eBooks
  - Fiat 500 1972 Repair Service Manual eBook Subscription Services
  - Fiat 500 1972 Repair Service Manual Budget-Friendly Options
6. Navigating Fiat 500 1972 Repair Service Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Fiat 500 1972 Repair Service Manual Compatibility with Devices
    - Fiat 500 1972 Repair Service Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Fiat 500 1972 Repair Service Manual
    - Highlighting and Note-Taking Fiat 500 1972 Repair Service Manual
    - Interactive Elements Fiat 500 1972 Repair Service Manual
  8. Staying Engaged with Fiat 500 1972 Repair Service Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Fiat 500 1972 Repair Service Manual
  9. Balancing eBooks and Physical Books Fiat 500 1972 Repair Service Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Fiat 500 1972 Repair Service Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Fiat 500 1972 Repair Service Manual
    - Setting Reading Goals Fiat 500 1972 Repair Service Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Fiat 500 1972 Repair Service Manual
    - Fact-Checking eBook Content of Fiat 500 1972 Repair Service Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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 the  $\text{OH}^-$  basic solution one in which the  $\text{H}^+$  is less than the  $\text{OH}^-$  alkaline solutions the  $\text{H}^+$  of a basic solution is less than  $1 \times 10^{-7} \text{ M}$   
 they are the same as basic solutions

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 and  $\text{S}^{2-}$  are  $\text{CH}_4$   $\text{NH}_3$  and  $\text{HS}^-$  respectively next we consider that acidity increases with positive charge on the molecule  
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