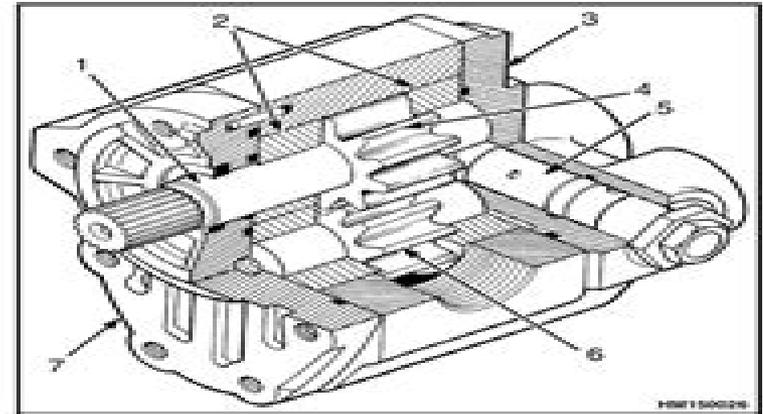


## RELIEF VALVE

Some pumps have a relief valve installed in a cartridge or in a bore in the rear cover. See Figure 4. Relief valves in the pump prevent the pressure in the controlled flow system from increasing beyond the specifications. The relief valve in the cartridge has a poppet and spring, with the seat for the poppet in the cartridge. The relief valve and flow control valve on some pumps are installed in the same cartridge. Some of the relief valves that are installed in the pumps are adjustable only with shims. Replace the cartridge if the relief valve has a problem.



1. INPUT SHAFT
2. BEARING BLOCKS
3. REAR COVER
4. DRIVE GEAR
5. CARTRIDGE, FLOW CONTROL AND RELIEF VALVE
6. DRIVEN GEAR
7. FRONT COVER

*Figure 4. Gear Pump Basic Parts*

## Hydraulic Gear Pump Repair

**NOTE:** Worn or damaged seals are the most common cause of pump failure. The pump bearings, gears, and shafts also wear. Many service persons do not repair a worn pump because the cost of repairs can be greater than the cost of a new pump. The seals can be replaced in the hydraulic pump. If the pump will be rebuilt, the following general procedures are for repairing gear pumps.

### REMOVE

#### WARNING

Make sure the carriage is lowered before disconnecting any parts of the hydraulic system.

1. If the lift truck is equipped with a valve on the tank, the valve must be closed before removing the pump. If there is no valve on the tank, remove breather and install a plug. This action

prevents the tank from draining too fast when the inlet line is disconnected.

2. Disconnect hoses from pump. Put caps on all fittings. Be careful so inlet hose is not damaged during removal.
3. If the pump is driven by a drive shaft, disconnect drive shaft at pump.

#### WARNING

Some of the hydraulic pumps are very heavy. Use a lifting device when removing or installing the pump.

4. Remove capscrews holding pump housing to the mount.
5. Remove pump from lift truck.

# Hyster S5 Xm Service Manual

**Michael Hoelscher**



## **Hyster S5 Xm Service Manual:**

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