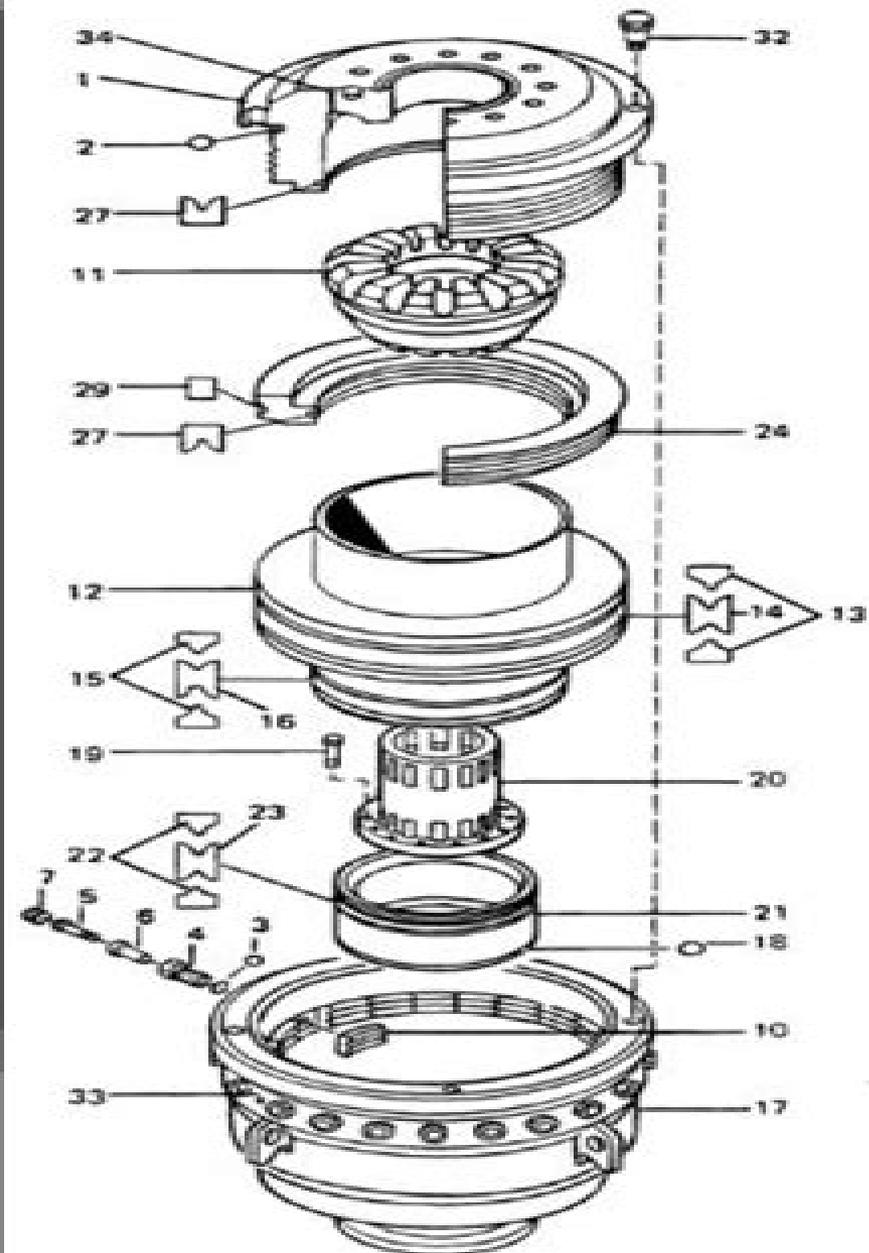


| Item No. | Part Name | No Req'd Single | Approx. Net Weight lb. |
|----------|----------------------------|-----------------|------------------------|
| | BOP Assembly | 1 | 28,400 |
| 1 | BOP Head | 1 | 6,641 |
| 2 | "O" Ring | 1 | .75 |
| 3 | "O" Ring | 20 | .06 |
| 4 | Jaw Operating Screw | 20 | 4 |
| 5 | Sleeve Screw | 20 | .25 |
| 6 | Spacer Sleeve | 20 | .25 |
| 7 | Pipe Plug | 20 | .25 |
| 10 | Jaw | 20 | 12 |
| 11 | Packing Unit - Natural | 1 | 910 |
| | Packing Unit - Synthetic | 1 | 920 |
| 12 | Piston | 1 | 5,380 |
| 13 | Non-extrusion Ring, Middle | 2 | 3 |
| 14 | Double "U" Seal, Middle | 1 | 3 |
| 15 | Non-extrusion Ring, Lower | 2 | 2 |
| 16 | Double "U" Seal, Lower | 1 | 2.5 |
| 17 | Body | 1 | 14,105 |
| 18 | "O" Ring | 1 | .5 |
| 19 | Capscrew | 14 | .75 |
| 20 | Slotted Body Sleeve | 1 | 300 |
| 21 | Outer Body Sleeve | 1 | 1180 |
| 22 | Non-extrusion Ring, Inner | 2 | 1 |
| 23 | Double "U" Seal, Inner | 1 | 2.3 |
| 24 | Opening Chamber Head | 1 | 839 |
| 27 | "U" Seal | 2 | 3 |
| 29 | Head Gasket | 1 | 2.5 |
| 32 | Pull Down Bolt Assembly | 4 | 1 |
| 33 | Relief Fitting | 1 | .06 |
| 34 | Pipe Plug | 1 | .06 |
| | Seal Set - Complete | | |

ACCESSORIES

| | | | |
|--|---|---|------|
| | Chain Sling Assembly | 1 | 202 |
| | Eye Bolts, Piston (1"-8NC x 17" LG) | 2 | 6 |
| | Eye Bolts, Head (1 1/2"-6NC x 2" LG) | 3 | 6.75 |
| | Eye Bolts, Opening Chamber Head - (7/8"-9NC x 2 1/4" LG) | 3 | 1 |
| | Protector Plate | 1 | 99 |
| | Protector Plate Screw | 4 | .13 |



Hydril GI Manual

Lei Huang



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