

# INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HIGH-STANDARD PISTOL

## DISASSEMBLY: PUSH-BUTTON MODELS NEVER PROCEED TO DISASSEMBLE BEFORE UNLOADING.

1. To remove magazine, hold the gun with one hand, cup the palm of the other hand under the grip, grasp the magazine catch between thumb and forefinger and push forward. The magazine will safely drop into your cupped palm.
2. Victor and Tournament Models: Point the gun in a safe direction. Pull back slide and lock in place by pushing up slide lock lever. At the same time examine gun to make certain no cartridge remains in the chamber. All models that have the rear sight base (bracket) fastened to frame: Point the gun in a safe direction, hold the gun in one hand, keeping your trigger finger out of the trigger guard. Use other hand to grasp the serrations at the front of the slide firmly between thumb on one side and fore-and-middling fingers on the other side, then push the slide rearward and move slide lock lever up. Inspect the chamber again to be sure it is empty.
3. Move safety button upward to ON position. This movement locks hammer and sear, disconnects the trigger and completely separates sear bar from sear. Even if the trigger is pulled accidentally the sear bar cannot reach the sear. This means complete protection for the shooter.

FIGURE 1

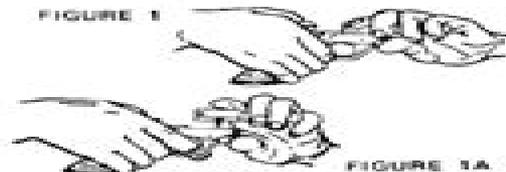


FIGURE 1A

4. Right hand shooters should grasp pistol as shown in Figure 1. [Left hand shooters—reverse position.] Right hand grasp gun with thumb over retracted slide and four fingers under trigger guard and front of frame. Place four fingers of left hand over barrel and depress take-down plunger with thumb of left hand. Lift barrel out of its bedding with a straight upward motion. [See Figure 1A.]

**NOTE:** Prolonged shooting tightens the barrel even more firmly in its bedding. If, after extensive shooting, it becomes difficult to remove barrel by thumb pressure alone, press take-down plunger against solid object to remove barrel from frame. In removal of barrel, always have slide held open by slide lock to prevent possible damage to extractor.

5. Pull back locked slide a short distance to release slide lock and saw slide forward off the frame.
6. If it is desired to uncock hammer, after disassembly of barrel and slide, move safety button down to OFF position. Then press thumb firmly against top of the hammer, pull gradually against trigger and ease hammer forward. It is not recommended to allow the hammer to snap forward when the gun is disassembled.

When removing right-hand grip, be careful not to lose Slide Lock Spring (see part number 1250 on front page illustration).

## ASSEMBLY AND LOADING:

1. Cock hammer by thumb pressure if it has been uncocked during disassembly.
2. Replace slide by lining up with grooves on frame. Retract slide to most rearward position and lock in place by pushing up slide lock lever. Now grasp frame and slide as in Figure 1 with right hand. Grasp barrel with left hand. Depress take-down plunger with thumb and seat barrel firmly in frame. Release take-down plunger and allow to snap forward. Make certain that barrel is firmly locked in frame. After the barrel is

replaced in the frame, always snap the slide a few times against the barrel to securely seat the barrel lock plunger.

3. Trigger pull: To make pull heavier, turn Sear Adjustment Screw (Part Number 10680), located in rear of frame, in a clockwise direction. To lighten, pull to individual preference, turn screw in a counterclockwise direction. Lightest pull is obtained when screw is flush with surface of frame.

**NOTE:** Sear Adjustment Screw is factory set to minimum pull. Each half turn or click or screw equals the addition or subtraction of 1/4 ounce.

4. Assure yourself once more that the gun is completely empty. Both chamber and magazine. To obtain the most positive let-off, place the hammer in cocked position by retracting slide. Let trigger stop screw protrude far enough from the back of the trigger that, when the trigger is pulled, the hammer will not fall. Then, while exerting pressure on the trigger, turn screw counter clockwise until the hammer falls. Turn the screw an additional 1/2 turn counter clockwise.

5. Push safety upward into ON position. Load magazine by grasping as shown in Figure 2, and gradually withdraw the magazine button as each cartridge is inserted—**RIM END FIRST—through the front.** **HIGH-STANDARD PISTOLS ARE FACTORY TESTED WITH ALL STANDARD BRANDS OF AMMUNITION.**

7. Slide must be retracted before fully loaded magazine can be inserted so far that magazine catch snaps in place. **PULL SLIDE BACK AND ENGAGE SLIDE LOCK LEVER MANUALLY TO HOLD SLIDE OPEN.**

8. Grasp pistol in one hand and with the other pull or push the slide as far back as it will go. See Figure 3. Release slide and it will strip a cartridge from magazine and feed it into barrel chamber. Gun is now ready to fire by releasing safety and pulling trigger.

**THIS IS A SEMI-AUTOMATIC PISTOL. ALTHOUGH SUCCESSIVE SHOTS MAY BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT.**

9. Make gun safe. ALWAYS CARRY PISTOL WITH SAFETY ON—UNTIL READY TO USE. The safety is located at an accessible thumb-tip position so that it may be easily released when pistol is pointed at target. When loading a single cartridge into chamber, be sure slide is locked in open position with slide lock. Because slide lock lever is designed for easy release, it is recommended that slide also be held by hand.



FIGURE 2



FIGURE 3



CORRECT SIGHT PICTURE

## CARE AND MAINTENANCE:

1. If, after extensive shooting, cleaning becomes necessary, the use of kerosene or any other good cleaning solution is recommended.
2. In cleaning the muzzle, an old toothbrush or similar brush should be used. If mud or foreign

matter should enter the bore, a stiff bristle brush or copper wire brush for .22 caliber guns should be used. After brush has removed all mud and foreign matter, the bore should be swabbed with flannel patches attached to a .22 caliber cleaning rod. Patches should be moistened with a good gun oil and the swabbing of the bore should be continued until the patches come out clean.

3. It is recommended that the magazine be completely immersed in kerosene every 500 to 800 rounds. (Make certain that there is no water in the container. Where kerosene is stored in open containers atmospheric moisture sometimes accumulates in the bottom of the container. Thus parts are actually being immersed in water and not kerosene.) However, a dirty magazine may prevent a cartridge from falling fast enough, so that the slide may close on an empty chamber.

4. A few drops of light-bodied oil should be put into the action from time to time. When this is done, it is suggested the slide be removed for better dispersion.

5. To avoid over-accumulation of lead in the stabilizer it is suggested that the tool furnished be used to scrape out the inside of the stabilizer. If an over-accumulation of lead and powder residue occurs, a good quality commercial lead solvent should be used.

6. Before first firing the gun, make certain that the bore is clean and free from any obstruction. If the bore has been filled with grease for extended storage, all grease should be removed before shooting by swabbing out the bore with a .22 caliber borecleaning tool. Also remove any excessive accumulation of oil from inside of the barrel.

7. The entire gun should be wiped dry of kerosene or cleaning solution with a clean absorbent cloth and the surfaces should be wiped with a lightly-oiled patch.

8. For best results in rust prevention only gun oils containing silicone should be used.

9. Avoid using heavy-bodied oils. No animal or vegetable oils should ever be used on guns. If rust is used in climates where extreme cold prevails, powdered graphite should be substituted for oil in lubricating the internal mechanism. In most climates the gun should be cleaned more frequently and preferably stored in a container treated with silicone to prevent rust.

All Supermatic Pistols are equipped with ultra-modern micrometer rear sights with oversize, easily adjustable windage and elevation knobs. A positive sighting system with adjustable and dependable calibrations. Extra-wide, square-notch leaf plus undercut frontblade with serrated ramp give the sharpest picture under all range conditions.

To elevate the point of impact (gun shooting low) turn the elevation adjustment screw in a counterclockwise direction. This screw is located on the top of the rear sight leaf.

To move point of impact to the right (gun shooting left), turn windage adjustment screw in a clockwise direction. This screw is located on the right side of the rear sight base. For easy reference for any desired setting, both windage and elevation screw knobs are clearly indexed with distinct, legible figures and calibrations. Sight leaf shows direction of desired movements. For each turn of micrometer screws there are 10 calibrations — each calibration marked by a definite click. A definite click is also marked by a definite click. USE A DIME OR STABILIZER CLEANING TOOL AS A SCREWDRIVER WHEN MAKING SIGHT ADJUSTMENTS.

## DRY FIRING:

In dry firing the pistol in practice, it is best to first insert a dummy cartridge or fired case into the chamber. This will prevent damage to the firing pin and the barrel. These guns will fire regular or hi-velocity .22 L.R. caliber ammo.

**FOR TOP PERFORMANCE: Clean magazine with kerosene or other dependable solvent after every 300 rounds**

**.. ALSO clean stabilizer with the tool furnished after every 300 rounds.**

# High Standard Pistol Manual

**Ken Warner**



## **High Standard Pistol Manual:**

*The Hi-Standard Pistol Guide* Burr Watkins Leyson,1954      *Gun Trader's Guide, Thirty-Fifth Edition* Stephen D. Carpenteri,2013-09-03 If you are seeking a comprehensive reference for collectible gun values the Gun Trader s Guide is the only book you need For more than half a century this guide has been the standard reference for collectors curators dealers shooters and gun enthusiasts Updated annually it remains the definitive source for making informed decisions on used firearms purchases Included are extensive listings for handguns shotguns and rifles from some of the most popular manufacturers including Beretta Browning Colt Remington Savage Smith Wesson Winchester and many more This thirty fifth edition boasts one hundred new entries since last year s edition and includes a complete index and a guide on how to properly and effectively use this book in order to find the market value for your collectible modern firearm Determine the new in box excellent and good condition prices for any firearm you want to sell or trade With new introductory materials that every gun collector and potential buyer should read this book is the ultimate guide to purchasing classic or discontinued firearms No matter what kind of modern firearm you own or collect the Gun Trader s Guide should remain close at hand

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