

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.500Pa	4.75	Pressure gauge	Measured pressure at 4.50 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure each fluid level are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Coasting fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Remove machine's rear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	<input checked="" type="checkbox"/> Complete
Clean filter on coolant tank	M	Clean with compressed air and clean water	no dirt inside filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing in next schedule)	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	W	Brush, clean, check	Brush, clean, check, refill	Injection pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	W	No damage or play in pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins or pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

Example Of Preventive Maintenance Program

H Kauffman



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Managing Facilities for Results Cheryl Bryan,2007-03-19 Carving out new service areas within existing space forgoing massive additions or expensive new buildings offers a cost effective solution for budget conscious libraries Building from the proven Results Series model this volume dovetails with the basics outlined in *The New Planning for Results A Streamlined Approach* This new hands on workbook in the Results Series guides library directors staff and boards through the process to Prioritize new services that need space Make plans and identify an appropriate location Present the case to funding authorities Conduct a gap analysis Find resources to reallocate and see what new items are needed Identify building professionals to assist with alterations It s supplemented with 23 workforms to support the information and collection process Three toolkits provide technical assistance on calculating square footage assessing the message and complying with the Americans with Disabilities Act ADA requirements With examples ranging from small to large small public libraries the process is equally valuable for school special and academic librarians who are faced with similar space repurposing challenges Any library can embrace these practical proven techniques for addressing community needs by creating a blueprint that prioritizes services and creates the space for them within their existing facility [Health Fitness Management](#) Mike Bates,2008 This is a comprehensive resource for the management and operation of health and fitness facilities and programmes [Planning Guide for Maintaining School Facilities](#) Tom Szuba,2003 *Department of the Interior and Related Agencies Appropriations for 1978* United States. Congress. House. Committee on Appropriations. Subcommittee on Department of the Interior and Related Agencies,1977 *Department of the Interior and Related Agencies Appropriations for 1978: No distinctive title* United States. Congress. House. Committee on Appropriations. Subcommittee on Department of the Interior and Related Agencies,1977 **AAMI Standards and Recommended Practices** Association for the Advancement of Medical Instrumentation,1984 *Essential Standards for Biomedical Equipment Safety and Performance* Association for the Advancement of Medical Instrumentation,1985 *Clinical Engineering Handbook* Joseph F. Dyro,2004-08-27 As the biomedical engineering field expands throughout the world clinical engineers play an ever more important role as the translator between the worlds of the medical engineering and business professionals They influence procedure and policy at research facilities universities and private and government agencies including the Food and Drug Administration and the World Health Organization Clinical engineers were key players in calming the hysteria over electrical safety in the 1970s and Y2K at the turn of the century and continue to work for medical safety This title brings together all the important aspects of Clinical Engineering It provides the reader with prospects for the future of clinical engineering as well as guidelines and standards for best practice around the world **Design of Industrial Information Systems** Thomas Boucher,Ali Yalcin,2010-07-26 *Design of Industrial Information Systems* presents a body of knowledge applicable to many aspects of industrial and manufacturing systems New software systems such as Enterprise Resource Planning and new

hardware technologies such as RFID have made it possible to integrate what were separate IT databases and operations into one system to realize the greatest possible operational efficiencies This text provides a background in and an introduction to the relevant information technologies and shows how they are used to model and implement integrated IT systems With the growth of courses in information technology offered in industrial engineering and engineering management programs the authors have written this book to show how such computer based knowledge systems are designed and used in modern manufacturing and industrial companies Introduces Data Modeling and Functional Architecture Design with a focus on integration for overall system design Encompasses hands on approach employing many in chapter exercises and end of chapter problem sets with case studies in manufacturing and service industries Shows the reader how Information Systems can be integrated into a wider E business Web Enabled Database business model Offers applications in Enterprise Resource Planning ERP and Manufacturing Execution Systems MES

Plant Maintenance Program Water Pollution Control Federation,1982 *Manual on Contracting for Vehicle Maintenance Services* T. H. Maze,1992 **Textile World** ,1930 California. Court of Appeal (1st Appellate District). Records and Briefs California (State)., Small Wastewater System Operation and Maintenance Kenneth D. Kerri,1997 This manual is designed to train operators in the practical hands on aspects of safely operating and maintaining small wastewater collection treatment and disposal systems It focuses on the knowledge and skills needed to operate and maintain several types of package wastewater treatment processes It also describes various effluent disposal options how to perform basic lab procedures and how to administer a small wastewater system

Opinions and Decisions of the Public Service Commission of Wisconsin Public Service Commission of Wisconsin,1967 Modern School Business Administration James W. Guthrie,2008 This text in ABL s new Educational Leadership series from Peabody College covers historical and current trends in leadership in a very practical way using cases and a problem solving approach as vehicles for examination The text was developed by a leading scholar in educational leadership as part of a series from one of the leading schools of education in the world It has a strong basis in current research and easy to use intuitive features It strikes an effective balance between the informational and the pedagogical It covers trends both historical and current in educational leadership The Modern approach of this book explores professional challenges performance expectations and operating conditions encountered by contemporary American school leaders The case studies and interactive pedagogy make this a very practical text

New York Court of Appeals. Records and Briefs. New York (State)., **Plant Engineer's Handbook** R. Keith Mobley,2001-05-14 Plant engineers are responsible for a wide range of industrial activities and may work in any industry This means that breadth of knowledge required by such professionals is so wide that previous books addressing plant engineering have either been limited to only certain subjects or cursory in their treatment of topics The Plant Engineering Handbook offers comprehensive coverage of an enormous range of subjects which are of vital interest to the plant engineer and anyone connected with industrial operations or maintenance

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