

# PREVENTIVE MAINTENANCE PLAN

Machine / Device	CNC Machine (Asset #256-05)					
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.5Mpa	+/- 2%	Pressure gauge	Measured pressure at 4.51 Mpa	
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	
Clean filters on coolant tank	M	Clean with compressed air and clean water	no dirt on/in filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing on next schedule)	
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	
Clean coolant tank of sludge, chips, and oil	M	Drain, clean, check	Drain, clean, check, refill	Suction pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points. All OK, refilled to correct level	
Remove chuck jaws, clean, check for damage	M	No damage or play or joint in chuck	Max 0.002" total play	Cleaning materials, compressed air, OI	No damage or issues seen on jaws. Total float or movement was less than 0.002"	

# Example Of Preventive Maintenance Schedule

**M Mark**



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