

GEOMETRIC TOLERANCING REFERENCE CHART

10-102

PER ASME Y14.5M-1994

GEOMETRIC TOLERANCE	EXAMPLE AS SHOWN ON A DRAWING	MEANING/TOLERANCE ZONE SHAPE	DATUMS USED	MMC OR LMC MODIFIER	BONUS TOL.	OVERALL BOUNDARY	COMMENTS
FLATNESS			No	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Part must also be within size limits Tolerance value must be less than the size tolerance Rule #1 applies
STRAIGHTNESS OF AN EDGE			No	Shown in example above (MMC) or LMC (see Rule #2)	Yes when $\text{M} \text{ or } \text{L}$ is used	Affected $0.01 + 0.2 + 0.2$	<ul style="list-style-type: none"> Part must also be within size limits Tolerance value may be greater than the size limit Rule #1 in transition
STRAIGHTNESS OF SURFACE			No	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Tolerance value must be less than the size tolerance Tolerance zone applies to each line element Rule #1 applies
CIRCULARITY			No	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Tolerance value must be less than the size tolerance Part must also be within the size limits Rule #1 applies
CIRCULARITY			No	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Tolerance value must be less than the size tolerance Part must also be within the size limits Rule #1 applies
PERPENDICULARITY OF SURFACE			Yes	No Always MMC	No	Does not apply	<ul style="list-style-type: none"> Also controls flatness of the surface
PERPENDICULARITY OF AN EDGE TO SURFACE			Yes	Shown in example above (MMC) or LMC (see Rule #2)	Yes when $\text{M} \text{ or } \text{L}$ is used	Affected $0.04 + 0.2 + 0.2$	<ul style="list-style-type: none"> Must be within the size limits Rule #1 applies
ANGULARITY OF SURFACE TO SURFACE			Yes	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Part must also be within size limits Perpendicular tolerance must be used from the tolerance feature to the datum referenced Also controls the flatness of the surface
ANGULARITY OF AN EDGE TO SURFACE			Yes	No Always MMC	No	Not Affected	<ul style="list-style-type: none"> Part must also be within size limits Perpendicular tolerance value must be less than the size tolerance Also controls the flatness of the surface Rule #1 applies
PROFILE OF A SURFACE			Yes	No Always MMC	No	Does not apply	<ul style="list-style-type: none"> Tolerance zone may be bilateral or unilateral Functionally used in place of coordinate tolerancing Basic dimensioning must be used to define the true profile
PROFILE OF A SURFACE			No	No Always MMC	No	Does not apply	<ul style="list-style-type: none"> Controls flatness of the surface Unilateral tolerance zone
CIRCULAR RUNOUT			Yes	No Always MMC	No	Affected $0.02 + 0.1 + 0.1$	<ul style="list-style-type: none"> Applies to each circular element independently A composite control that controls circularity and run out The maximum axis offset is 1/2 of the tolerance value Rule #1 applies
TOTAL RUNOUT			Yes	No Always MMC	No	Affected $0.02 + 0.1 + 0.1$	<ul style="list-style-type: none"> Applies to entire surface continuously A composite control that controls straightness, taper, and run out The maximum axis offset is 1/2 of the tolerance value Rule #1 applies
POSITION			Yes	Shown in example above (MMC) or LMC (see Rule #2)	Yes when $\text{M} \text{ or } \text{L}$ is used	Affected $0.2 + 0.4 + 0.4$	<ul style="list-style-type: none"> Applies around tolerance zones (M) is used when function of part feature is assembly (L) is used to control a form part dimension Basic dimensioning must be used to establish the true position Rule #1 applies It is not a direct gage reading Should only be used in high speed rotating part applications Segments of tolerance zone must be within tolerance zone Rule #1 applies
CONCENTRICITY			Yes	No Always MMC	No	Affected $0.02 + 0.1 + 0.1$	<ul style="list-style-type: none"> Part must also be within size limits Limits the location of the midpoints of two part measurements Rule #1 applies
SYMMETRY			Yes	No Always MMC	No	Affected $0.4 + 0.4 + 0.4$	<ul style="list-style-type: none"> Part must also be within size limits Limits the location of the midpoints of two part measurements Rule #1 applies

Geometric Tolerancing Cheat Sheet

S Ben Porath



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