

Q 1. A finish cut is given to improve the surface finish of a rough milled work piece?

- A. Decrease cutting speed, feed rate and depth of cut
- B. Increase feed rate, depth of cut and reduce cutting speed
- C. Increase feed rate, depth of cut and cutting speed
- D. Increase cutting speed, reduce feed rate and depth of cut

Q 2. A Shaft is turned in one finish cut which one of the following parameters will directly influence the machining time?

- A. Cutting depth
- B. Setting angle
- C. Diameter of work piece
- D. Tool travel distance

Ans: D

3. You have to file an aluminum block to a smooth finish, which one of the following cut of file is most suitable?

- A. Double cut
- B. Curved cut
- C. Rasp cut
- D. Single cut

Ans: A

4. Counter boring is done for?

- A. Deburring hole ends
- B. Enlarging holes to accurate size
- C. Finishing cored holes
- D. Accommodating socket head screws

Ans: D

5. A point to point control system is suitable only for one of the following applications?

- A. Milling profile
- B. Turning
- C. Drilling
- D. Grinding

Ans: C

6. A steel workpiece of high tensile strength is to be machined with a HSS milling cutter, which one of the following rake angles is best suited for the cutter?

- A. 8°
- B. 12°
- C. 20°
- D. 28°

Ans: A

# March 2fitting And Machining Nquestion Paper

**RC Schank**



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