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**SHEET METAL AND FENDERS**

**REAR AND FRONT ASSEMBLY**

**Removal and Refitment (28-01-01)**

**Removal**

1. Remove the air filter and waders covering the fuel to the instrument panel.
2. Remove the front fender and waders covering the grille to the front side support.
3. Disconnect the fuel air cleaner pipe of front air cleaner to the grille front panel.
4. Remove the battery cover panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 7. Lift the front and grille assembly clear of the tractor as shown.

**Refitment**

1. Place the front and grille assembly over the tractor, leaving the grille on the fender at the front side support.
2. Connect the fuel to the instrument panel with the air filter and waders and replace the fuel to the front side support.
3. Reconnect the air cleaner pipe of front air cleaner.
4. Reconnect the headlight wiring at the light switch and with the battery cover panel.

**GRILLE AND SIDE PANELS ASSEMBLY**

**Removal and Refitment (28-01-02)**

**Removal**

1. Remove the front and grille assembly as stated in operation (28-01-01).
2. If necessary, remove the air cleaner of front air cleaner in operation (28-01-01) and then with draw the fuel air cleaner pipe from the grille.
3. Remove the headlight wiring from the fender.
4. Remove the fire bottle and waders covering the grille to the front and the front fender and waders each side, leaving the side panels to the front.
5. Remove the grille and side panels assembly from the front.

**Refitment**

1. Place the grille and side panels assembly in position on the front and secure the grille with the fire bottle and waders and the side panels with fire bottle and waders each side.
2. If necessary, with the air cleaner service adhesive and secure it to the lower panel with the fire bottle and waders.
3. Connect the headlight wiring to the fender with the clip.
4. Refit the front and grille assembly as stated in operation (28-01-01).

**GRILLE REMOVAL AND REPLACEMENT (28-01-03)**

**Removal**

1. Remove the front and grille assembly as stated in operation (28-01-01).
  2. If necessary, remove the air cleaner of front air cleaner in operation (28-01-01) and withdraw the air cleaner pipe.
  3. Fig. 8. Release the required panel by covering the fire bottle and waders.
- NOTE** - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

**Refitment**

1. Remove the required material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, covering pressure points for a couple of minutes.
4. Refit the panel and secure with the fire bottle and waders.
5. If necessary, with the air cleaner service adhesive and secure it to the lower panel.
6. Refit the front and grille assembly as stated in operation (28-01-01).

**LOWER INSTRUMENT PANELS**

**Removal and Refitment (28-01-04)**

**Removal**

- Remove the battery cover panel.**
1. Fig. 9. Remove the fire bottle and waders covering the lower instrument panel and remove the panel from the instrument panel as shown.
  2. If necessary, remove the air cleaner service adhesive by covering the panel, seal and waders leaving the mounting brackets to the lower panel.

**Refitment**

1. If necessary, with the air cleaner service adhesive and secure it to the lower panel with the fire bottle and waders.
2. Fig. 9. Refit the lower panel and secure with the fire bottle and waders.
3. Reconnect the tube to the air cleaner service adhesive and with the battery cover panel.

**SHEET METAL AND FENDERS**



FIG. 7



FIG. 8

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**M Tight**



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