



Troubleshooting Guide:
E2 Error/Eratic Speed

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Symptom	Possible Cause	Test Procedure	Repair
E2 error on a unit with an analog speed sensor (The analog speed encoder signal indicates speed is 20% higher than the set point.)	Failed speed sensor	- Decrease the voltage and the actual speed is 20% lower than the set point. - Increase the voltage and the actual speed is 20% higher than the set point.	Replace speed sensor.
	Failed motor control board (MCB)		Replace MCB.
	Failed drive motor		Replace drive motor.
After pressing start, the belt speed increases without command and does not stop.	Failed MCB	---	Replace MCB.
The belt speed goes beyond the speed set on the console and then slows back down.	If unit has an optic/digital speed sensor —Failed optic sensor	-Test voltage from optic sensor. - Follow the directions below, Troubleshooting the Optic Speed Sensor .	Replace optic sensor.
	If unit has an analog speed sensor —Failed speed sensor or console cable	-Check to see if the speed sensor is properly connected to the lower board. -Check the position of the sensor: <ul style="list-style-type: none"> • Wire coming from the sensor should point toward the front of the machine. • Sensor is as close to the front roller as possible without touching it. • The sensor bracket is at a 90-degree angle and otherwise not bent. -Verify that there is a magnet in the front roller. -Check console cable for pinches and make sure it is properly connected to both the upper and lower boards.	Replace analog sensor or console cable as necessary.
After pressing start, the belt runs for a few seconds and then comes to a complete stop.	Failed speed sensor	If unit has an optic/digital speed sensor — <ul style="list-style-type: none"> -Test voltage from optic sensor. - Follow the directions below, Troubleshooting the Optic Speed Sensor. 	Replace optic sensor.

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KJ Lindholm-Leary



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