

ACTUAL POS. (ABS.)

X 327.200
 Y 106.500
 Z 0.000

C 0.000 B 0.000

DIST TO GO

G00

X 0.000
 Y 0.000
 Z 0.000
 C 0.000
 B 0.000

SPINDLE S1

S 2002

FEED F 800

90%
 MM/MIN
 70% (X)

O 2001
 N 00004
 T 5
 D 0 H 0
 S 2000 M2
 F 200.00000

G00 17 40 54
 G80 49 90 98
 G69 13.1

SIMULATE-ANIMATE

O2001 CHAR<—>



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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

```

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Fanuc Cnc Service Manual

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or nickname this sets the tone for a warm yet important letter tell your child how proud of her you are on the eve of her first communion include specific examples of how she has made you proud such as how