

## FANUC G code of lathe

G code	Explanation
G00	Positioning
G01	Linear interpolation
G02	Circular interpolation/Helical interpolation CW
G03	Circular interpolation/Helical interpolation CCW
G04	Dwell
G09	Exact stop
G20	Input in inch
G21	Input in mm
G22	Stored stroke check function on
G23	Stored stroke check function off
G27	Check reference point return
G28	Automatic return to reference position
G29	Automatic return from reference position
G30	2nd reference position return
G32	Thread cutting
G40	Cutter compensation cancel
G41	Cutter compensation left
G42	Cutter compensation right
G50	Scaling cancel
G52	Local coordinate system setting
G53	Machine coordinate system selection
G70	Finish machining cycle
G71	Inside and outside diameter rough cutting cycle
G72	Step rough cutting cycle
G73	Pattern repeating
G74	Peck dring cycle-Z axis
G75	Grooving in X axis
G76	Thread cutting cycle
G80	Canned cycle cancel
G83	Peck drilling cycle
G84	Tapping cycle
G85	Boring cycle
G87	Back drilling cycle
G88	Back tapping cycle
G89	Back boring cycle
G90	Cutting cycle 'A'
G92	Thread cutting cycle
G94	(step)cutting cycle
G96	Constant surface speed control
G97	Constant surface speed control cancel
G98	Feed per minute
G99	Feed per rotation
Support macro programming	

# Fanuc G Code Lathe

**M Walker**



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