

ACTUAL POS. (ABS.)
 X 0.000
 Z 0.000
 C 0.000
 Y 0.000
 A 0.000

BEST TO GO



MODEL
 0 0000
 H 0000000
 T 0
 S 0 HR
 F 0
 G00 G10 G40 G54
 G00 G97 G70 G69.1
 G13.1 G15 G21 G22
 G54 G67 G69
 G50.1 G50.2

INSERT TURNING CYCLE

HOLE / HOLE TURNING
 T-GROOVING / THREADING

1. TURNING OUTER ROUGH
2. TURNING INNER ROUGH
3. TURNING FACE ROUGH
4. TURNING OUTER SEMI-FINISH
5. TURNING INNER SEMI-FINISH

SELECT CYCLE YOU WANT TO INSERT. PUSH [SELECT].

```

M02 M000 (END PA) ;
G00 ;
G00 X72. Z0. S ;
G00 X71. ;
G00 X75. ;
G01 Z-117.3 F0.5 ;
G01 X60.2 Z-119.9 F0.6 ;
G01 X71. F0.5 ;
G01 X72. ;
G00 Z0.5 ;
G00 X75. ;
  
```

Fanuc Turning Programming Guide

M Planty



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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

Guide to Lathe by Examples Thanh Tran,2019-07-26 Contents

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Example **The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **SME Technical Paper** Society of Manufacturing Engineers,2002 CNC Programming Handbook Peter Smid,2000 This handbook is a comprehensive guide to CNC programming covering virtually all CNC programming subjects in exceptional detail Both milling and turning topics are discussed with nearly 1 000 illustrations tables formulas and actual examples Besides being an invaluable in depth reference this book is well suited for use as a basic text in a wide variety of CNC training programs

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